



Final Radial/Vertical Builds for ARIES-ACT-SiC Power Core

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Changes for ARIES-ACT Compared to ARIES-AT

- 20 cm thick He cooled **Steel Ring** (formerly HT shield)
 - LiPb replaced by 20% He, per M. Tillack (resulting in ~5 cm thicker build)
 - SiC replaced by 80% ODS-FS structure.
- **Thin** He-cooled **VV**, per F. Najmabadi (5-10 cm with 90% FS and 10% He; $T < 550^{\circ}\text{C}$)
- Water-cooled **LT shield** (with WC or B-FS filler) placed outside VV ($350 < T < 550^{\circ}\text{C}$).
- LT **magnet** (with **thin** coil cases) replacing HT magnet (with **thick** coil cases).
- **Other changes:**
 - Slight changes to LiPb/SiC blanket composition with 60% enriched LiPb
 - 3Cr-3WV FS for VV and LT shield, per A. Rowcliffe (no 316-SS as it produces HLW).



ARIES-ACT-SiC Radiation Limits

Calculated Overall TBR

1.05

Net TBR (for T self-sufficiency)

~1.01

Damage to Structure

(for structural integrity)

3%

Burn-up for SiC/SiC composites

200

dpa for advanced FS

???

W structure of divertor



Helium Production @ Steel Ring & VV

(not reweldable during operation)

1

He appm if reweldable

LT S/C Magnets (@ 4 K):

Peak fast n fluence to Nb₃Sn ($E_n > 0.1$ MeV)

10^{19} n/cm²

Peak nuclear heating

2 mW/cm³

Peak dpa to Cu stabilizer

6×10^{-3} dpa

Peak dose to GFF polyimide insulator

$< 10^{11}$ rads

Plant Lifetime

40

FPY

Availability

85%

Operational Dose to Workers and Public

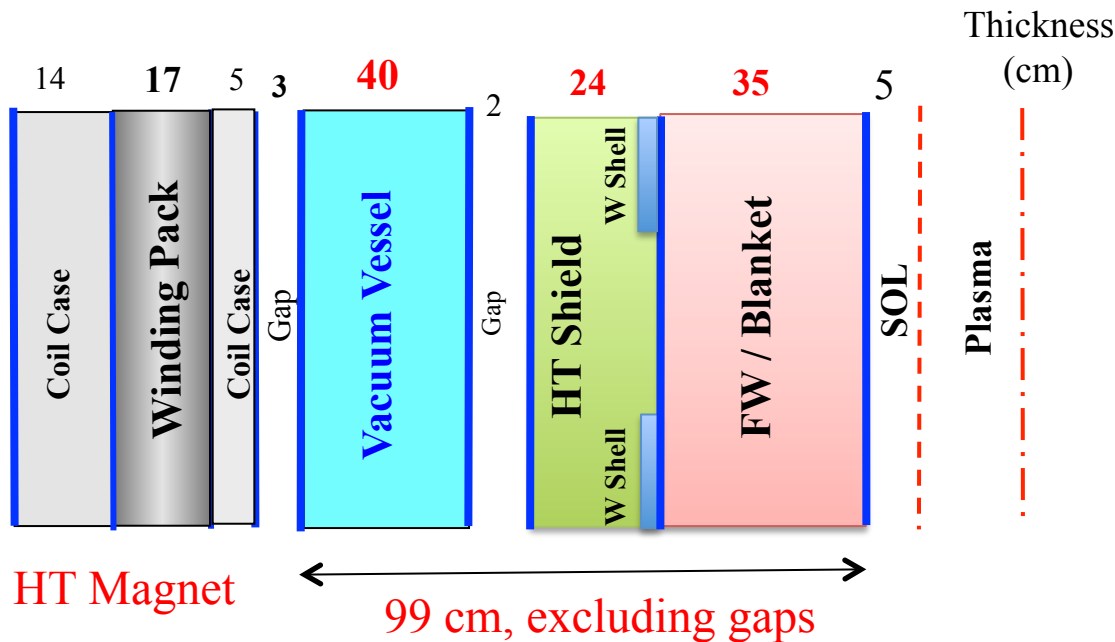
< 2.5 mrem/h

Inboard Radial Build



2006 **ARIES-AT** Inboard Radial Build

(Peak IB $\Gamma = 3.2 \text{ MW/m}^2$)



VV:

13% FS Structure
22% H_2O
65% WC

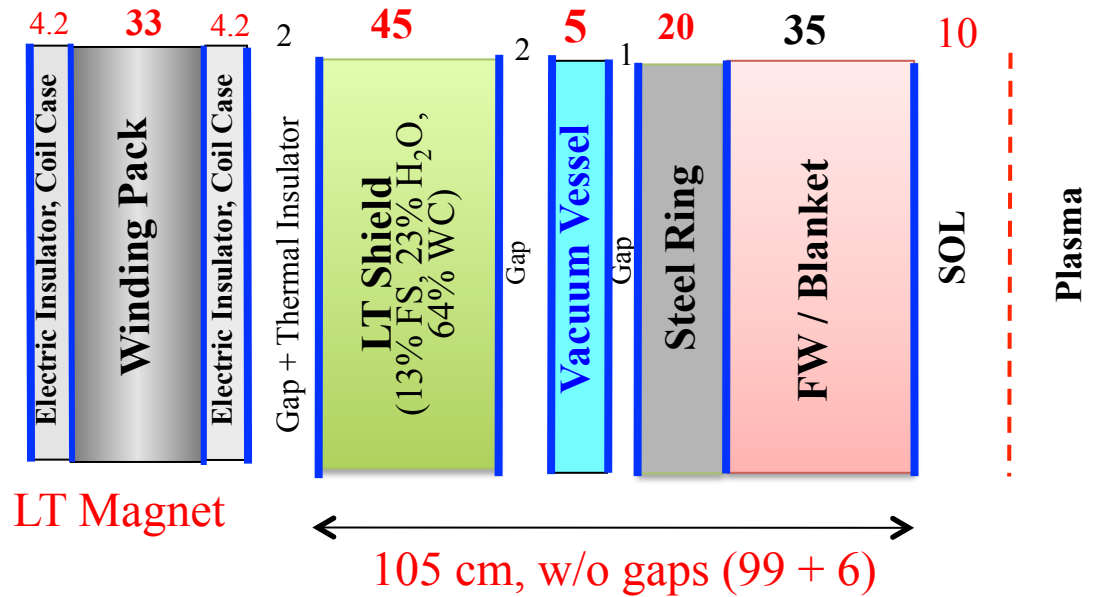
HT Shield:

15% SiC Structure
10% LiPb
70% B-FS filler
5% W Shell

Most compact radial build
with thick water-cooled VV



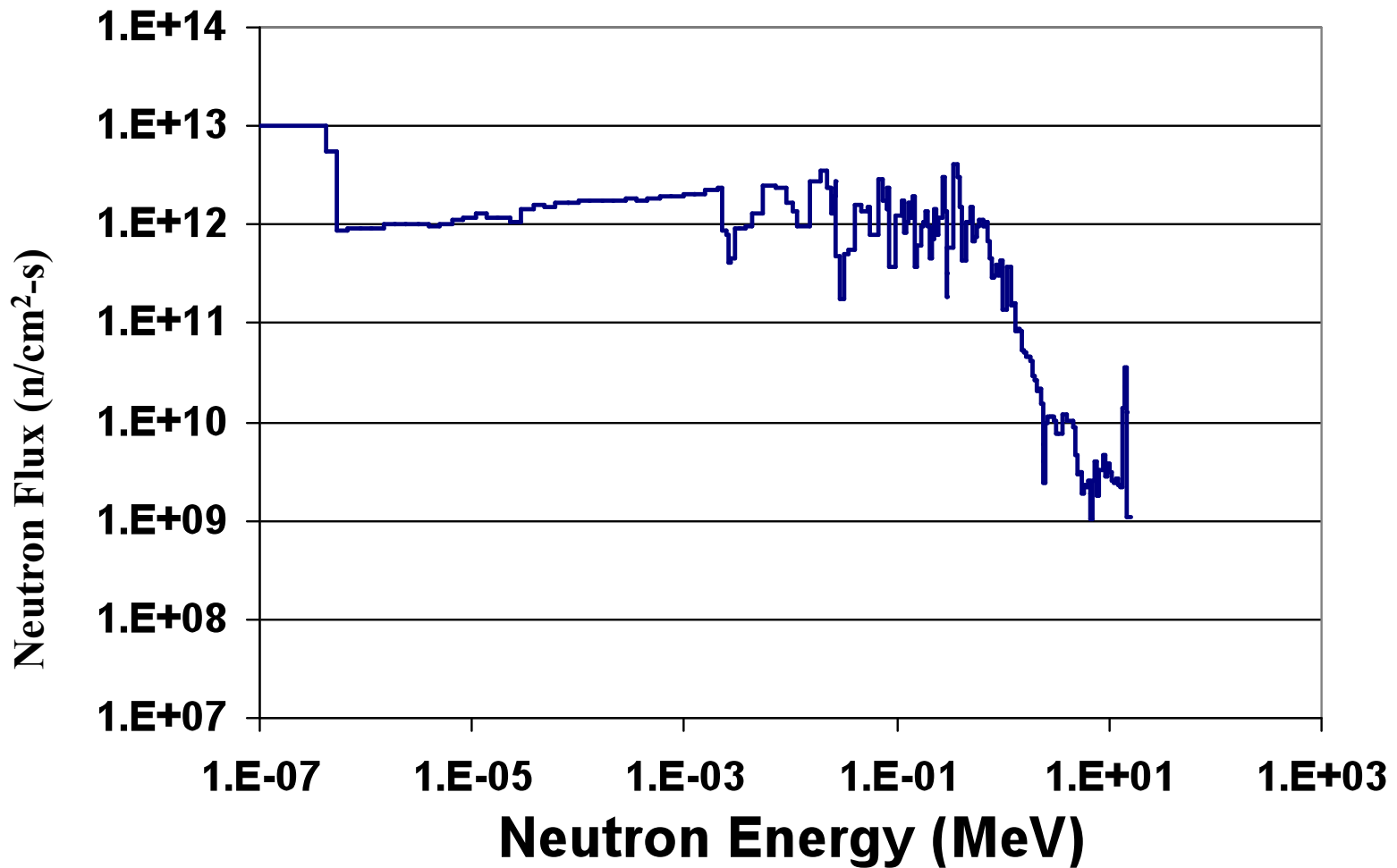
ARIES-ACT-SiC **Inboard** Radial Build at Midplane (Peak IB $\Gamma = 3.3 \text{ MW/m}^2$)



- 6 cm thicker IB radial build compared to ARIES-AT
- LT shield thickness **and** composition optimized to protect magnet
- Steel Ring should be replaced every 10 FPY
- None of IB components is reweldable.
- VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield, and magnet are being assessed with 3-D analysis.



Neutron Spectrum at Surface of IB LT Shield (3Cr-3VW FS)

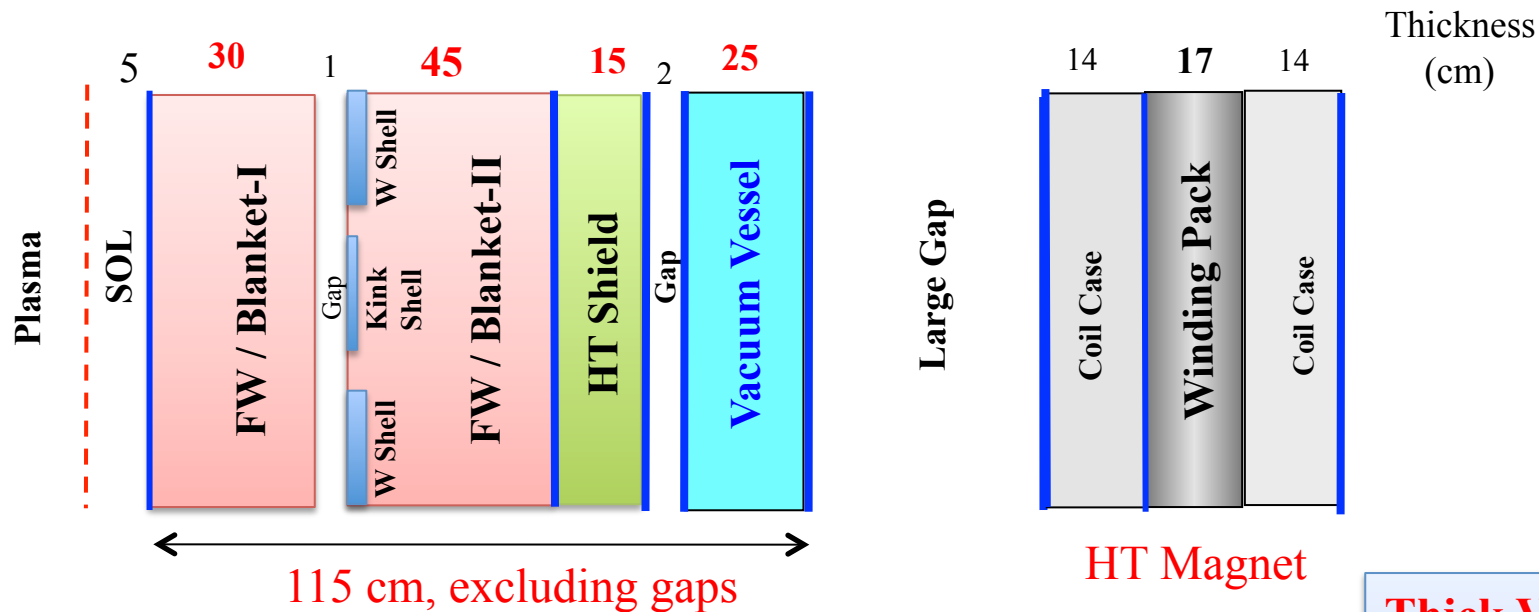


Outboard Radial Build



2006 **ARIES-AT** Outboard Radial Build

(Peak OB $\Gamma = 4.8 \text{ MW/m}^2$)



Thick VV:

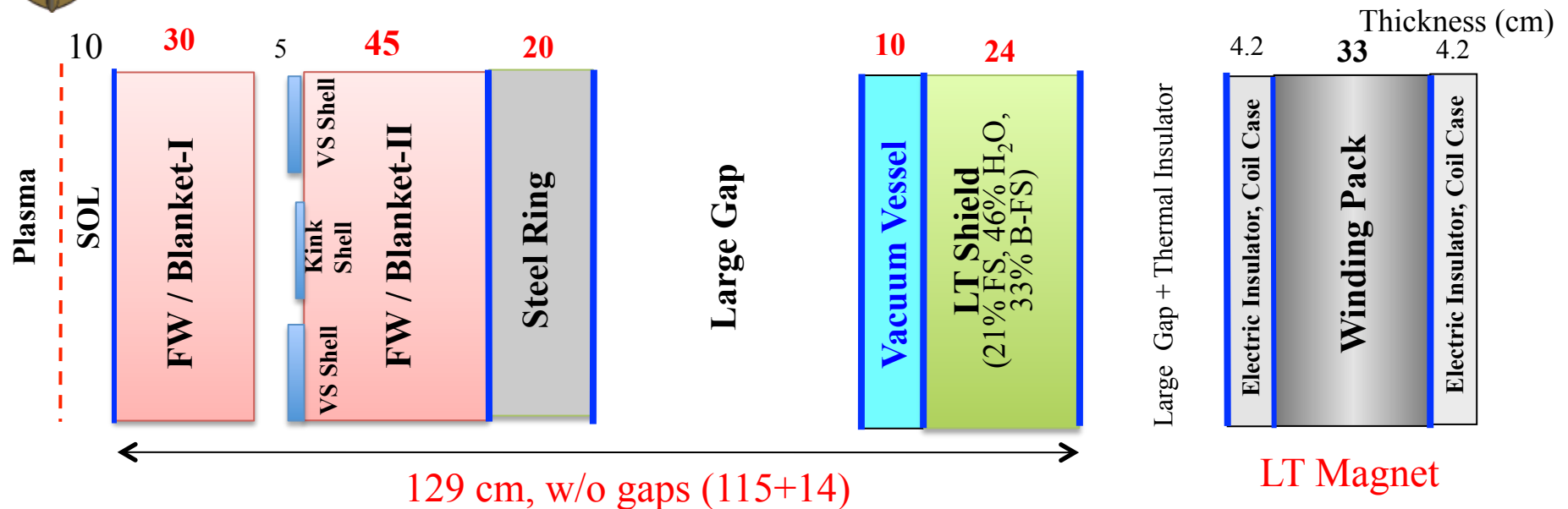
30% FS Structure
70% H_2O

HT Shield:

15% **SiC** Structure
10% **LiPb**
75% B-FS filler



ARIES-ACT-SiC **Outboard** Radial Build at Midplane (Peak OB $\Gamma = 4.7 \text{ MW/m}^2$)



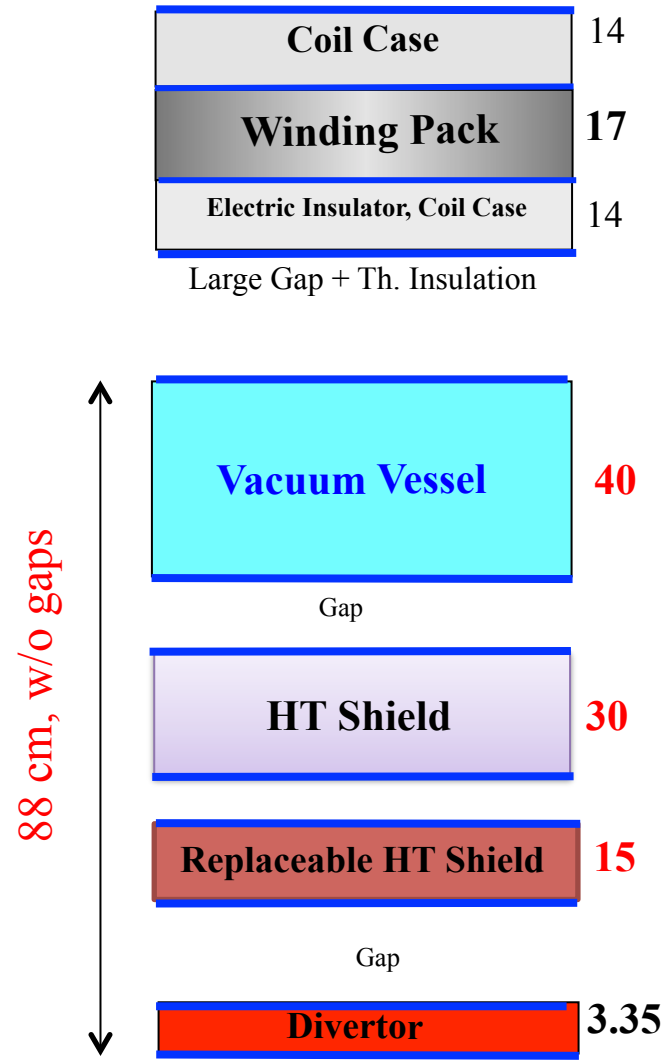
- 14 cm thicker OB radial build than ARIES-AT's due to:
 - Replacing LiPb in SR by He (~ 4 cm)
 - Thinner inner coil case for LT magnet (~ 10 cm)
- LT shield thickness **and** composition optimized to protect magnet
- Steel Ring and VV are not reweldable
- Without gaps, Steel Ring, VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield and magnet are being assessed with 3-D analysis.

Vertical Build



ARIES-AT Vertical Build

(Peak div $\Gamma = 2 \text{ MW/m}^2$)



VV (same as for IB):

13% FS Structure
22% H_2O
65% WC

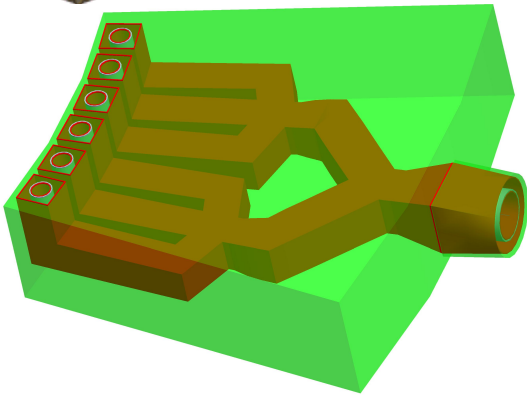
HT Shield:

15% SiC Structure
10% LiPb
75% B-FS filler



ARIES-ACT **Vertical** Build

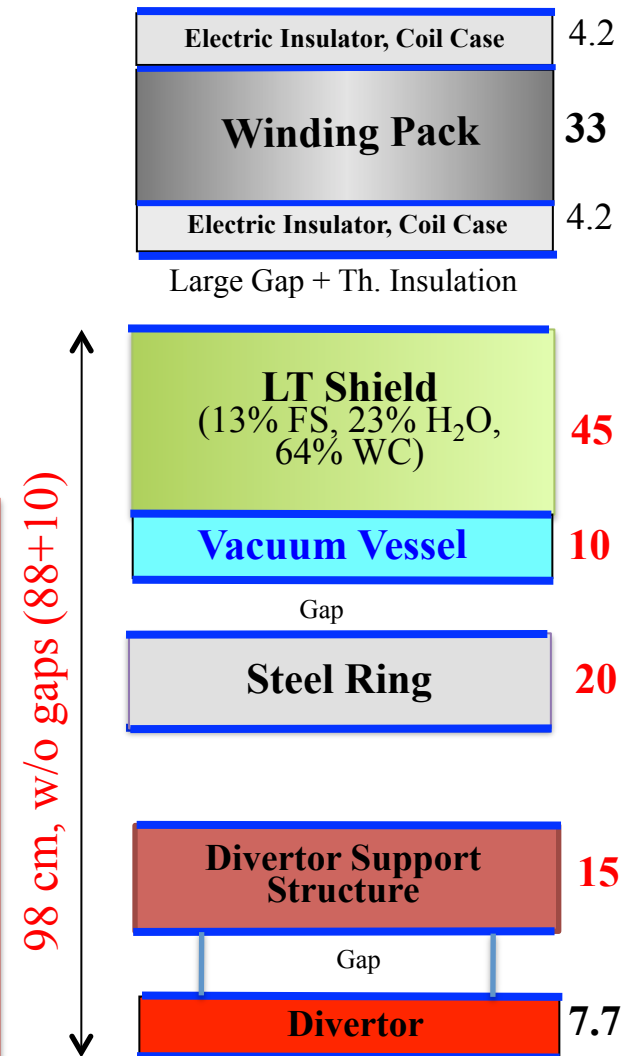
(Peak div $\Gamma = 2 \text{ MW/m}^2$)



Manifolds embedded in shield:

- Manifolds supply LiPb to IB blanket
- Located between divertor and SR
- Contains vacuum pumping ducts.

- 10 cm thicker vertical build compared to ARIES-AT
- Same LT shield thickness **and** composition as for IB
- Lifetime of W-based divertor is unknown
- Steel Ring should be replaced every 20 FPY
- None of vertical components is reweldable
- Without gaps, VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield, and magnet should be assessed with 3-D analysis.





Blanket Composition

$\text{Li}_{15.7}\text{Pb}_{84.3}$ @ 700 °C; 8.8 g/cm³ density; 60% enriched Li

	Thickness (cm)	Composition (volume %)
IB Blanket	35	18% SiC/SiC Composites 82% LiPb
OB Blanket-I	30	16% SiC/SiC Composites 84% LiPb
OB Blanket-II	45	19.3% SiC/SiC Composites 80.7% LiPb

Neutron Streaming Assessment

(work in progress)



Concerns

Assembly gaps (2 cm wide):

- 2 cm wide radial/poloidal assembly gaps reduce effectiveness of shield
- Damage behind straight gaps could increase by orders of magnitude
- During operation, thermal expansion and neutron-induced swelling will close the gap
- Zigzag all gaps to alleviate streaming problem.

Maintenance ports:

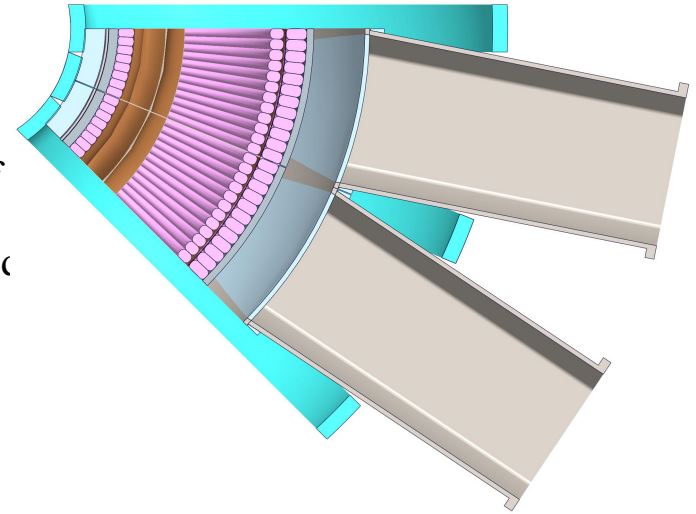
- Shielding Doors needed at entrance of ports to attenuate neutrons
- Otherwise, damage at OB TF magnets will be excessive.

Penetrations for plasma heating/control (4 m² max):

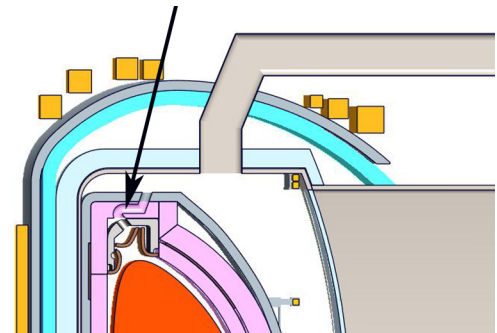
- All penetrations should be surrounded with ~0.5 m thick shield to protect sides of TF magnets and externals.

Divertor pumping ducts (20 cm ID):

- Zigzagging the ducts alleviates streaming problem.

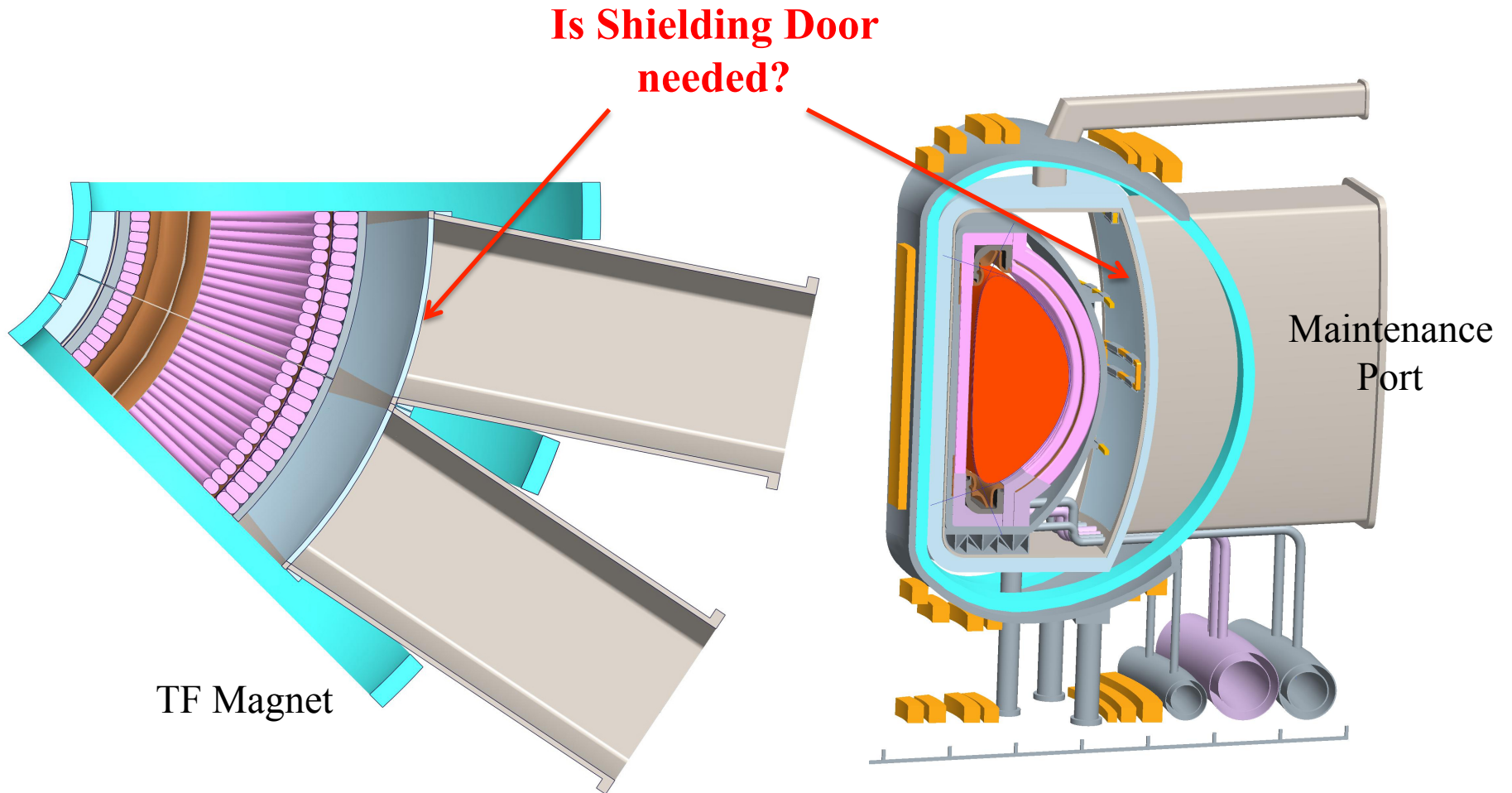


Div Pumping Duct





Maintenance Ports

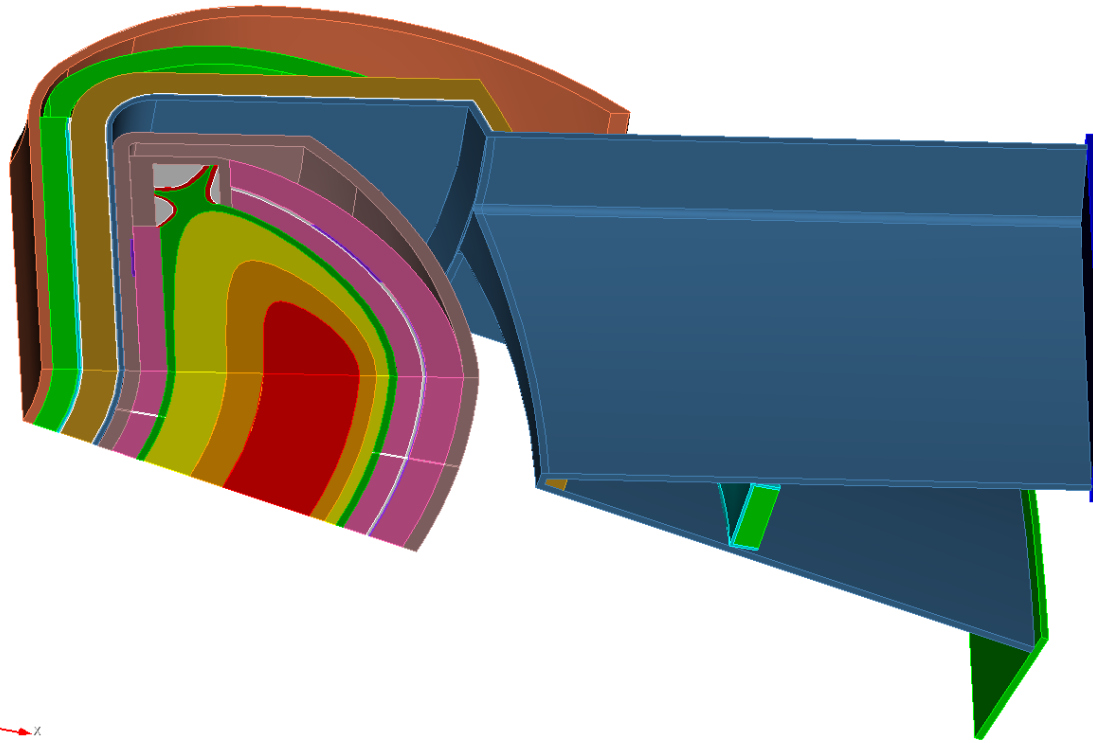


How to accommodate OB penetrations (ICRF, EC, LH, etc.)?



Maintenance Ports (Cont.)

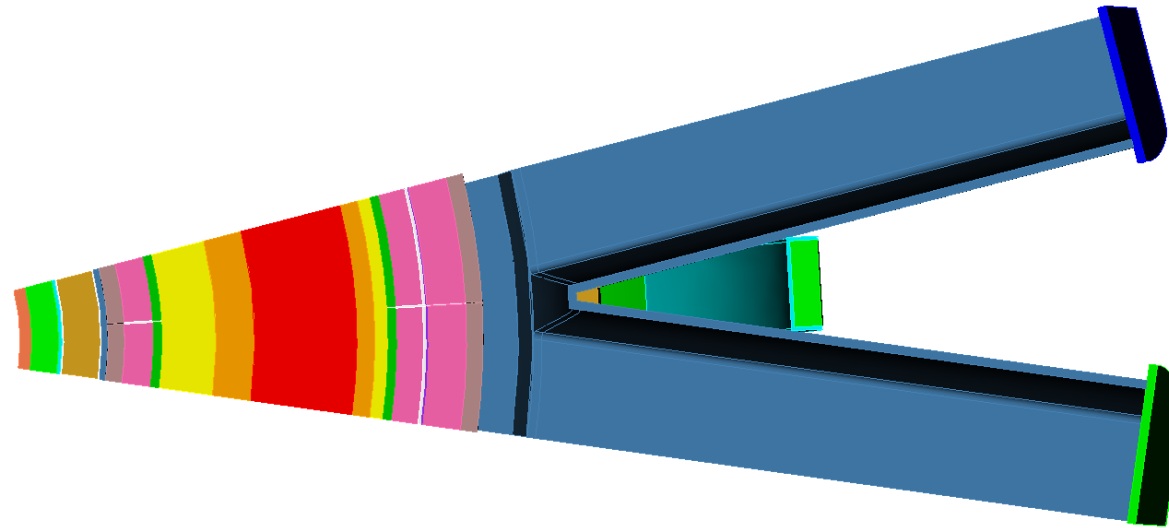
- We modeled entire device for 3-D streaming analysis.



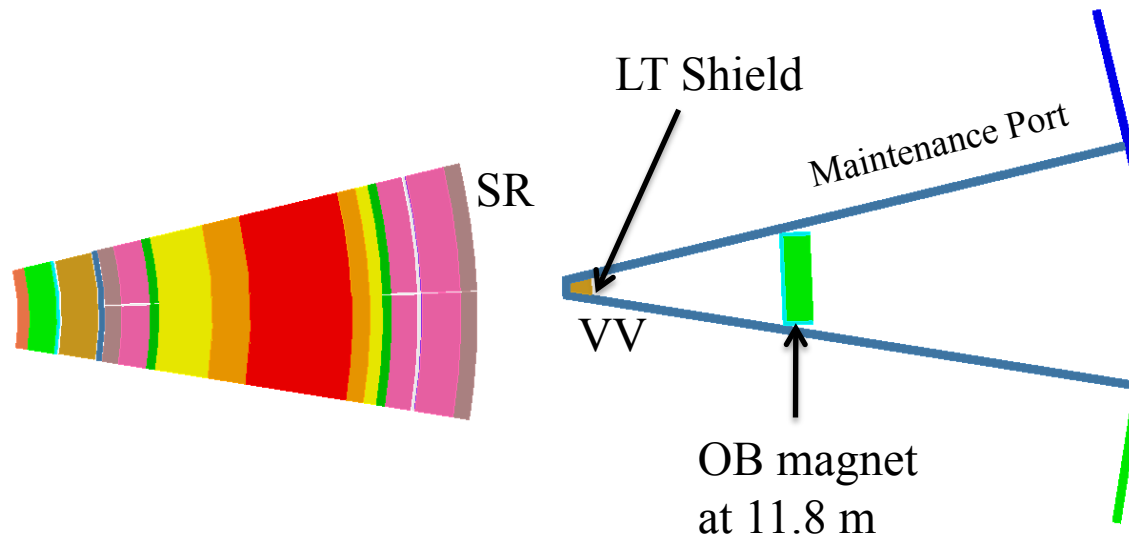
- 1st case considered: **no Shielding Door** to:
 - Map neutron flux everywhere, specially within maintenance ports
 - Calculate nuclear heating in IB and OB legs of TF magnets.



3-D Neutronics Model



Isometric view

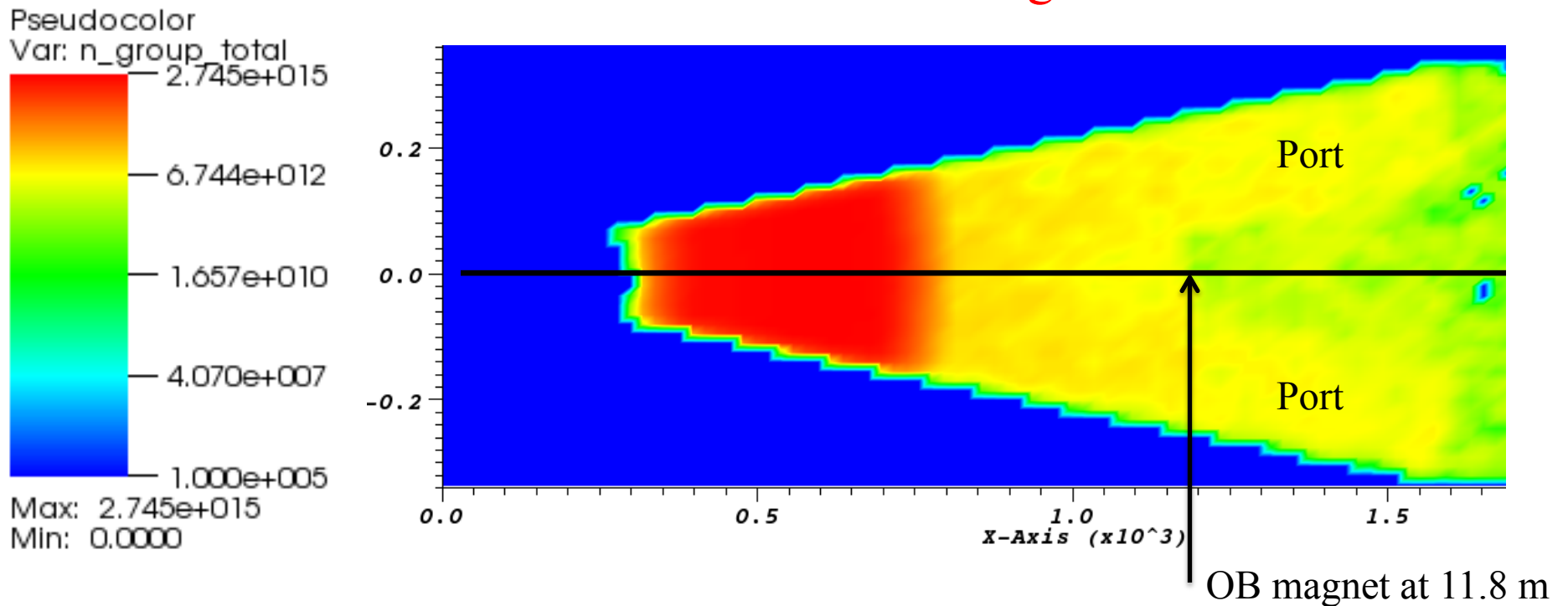


**Cross Section
at midplane**



Map of Neutron Flux Horizontal Cross Section at Midplane

No Shielding Doors



Higher flux within maintenance doors results in higher damage at OB TF magnet



TF Magnet Heating

	Inboard	Outboard
Total Nuclear Heating (MW)	1.6 KW	44 KW (too high!)
Cryogenic Heat Load* (MW)	0.5 MW	13 MW

Second largest load is conduction through magnet support, per L. Bromberg (MIT).

- Fast n fluence and peak heating at OB magnet expected to exceed limits.
- Shielding Door should be placed at entrance of maintenance ports to protect OB magnets.

* Using 300 W/W (i.e., 300 W needed to remove 1 W of nuclear heating).



TBD

By Dec 2012:

- Thickness and composition of Shielding Door (w/o water) or local shield surrounding port walls to protect sides of OB magnet and externals.
- Peak damage to IB and OB components with straight and zigzagged gaps.
- Scaling of shield with NWL for designs with conservative physics.

By June 2013:

- 3-D activation analysis (first ever for ARIES project) for designs with aggressive physics.
(decay heat, WDR, recycling, and clearance with impact of gaps and penetrations)
- Temperature response during LOCA/LOFA.