

Neutron Testing: What are the Options for MFE?

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Rationale

- Existing **materials testing facilities** address property changes with irradiation (next VG):
 - Physical**: density, microstructure, compatibility, bonding, welding, ...
 - Mechanical**: stress, strain, tensile strength, creep, fracture toughness, hardening, cracking, ductility, embrittlement, DBTT shift, ...
 - Dimensional**: swelling, elongation, ...
 - Electrical**: resistivity, conductivity, loss tangents, dielectric constant, ...
 - Thermal**: conductivity, expansion, ...
 - Damage**: dpa, transmutations (He, H, ...), ...
- In US, there is **only one 14 MeV materials irradiation facility** at Berkeley (several cm³ test volume, 6x10¹² n/s): <http://www.nuc.berkeley.edu/fusion/neutron/rtns.html>
- Fusion will continue utilizing **non-fusion facilities** for material characterizations using neutron, ion, and X-ray sources. Examples:
 - ORNL Spallation Neutron Source (SNS)
 - ORNL High Flux Isotopes Reactor (HFIR)
 - INL Advanced Test Reactor (ATR)
 - Los Alamos Neutron Science Center (LANSCE)
 - Small Angle Neutron Scattering Facility @ NIST
 - LANL Ion Beam Materials Lab
 - PNL EMSL Ion Beam Lab
 - ANL IVEM Tandem Facility
 - Advanced Photon Source (APS)
 - Electron Microscopy National User Center.

Neutron Irradiation

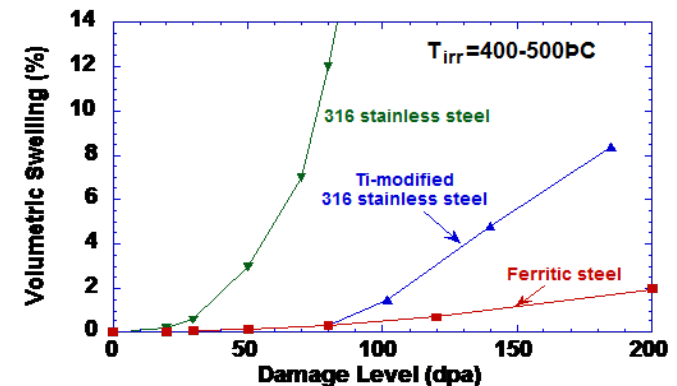
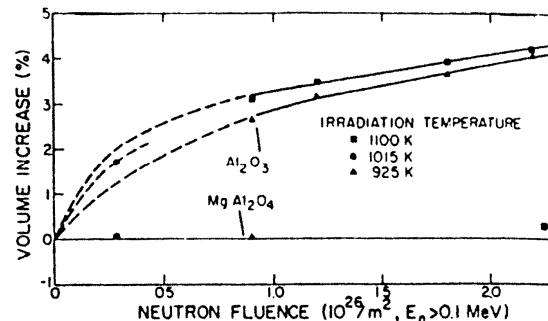
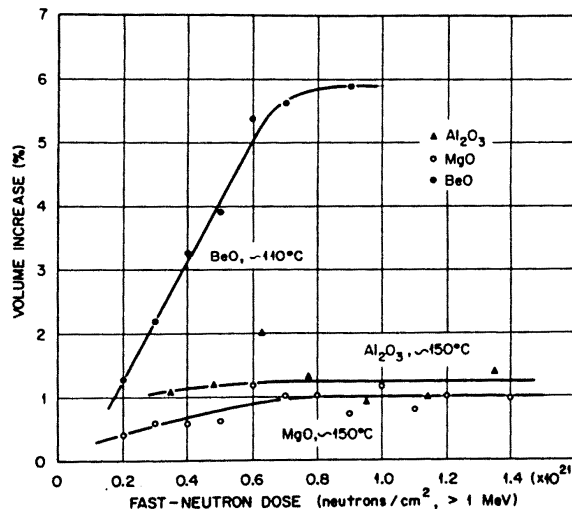
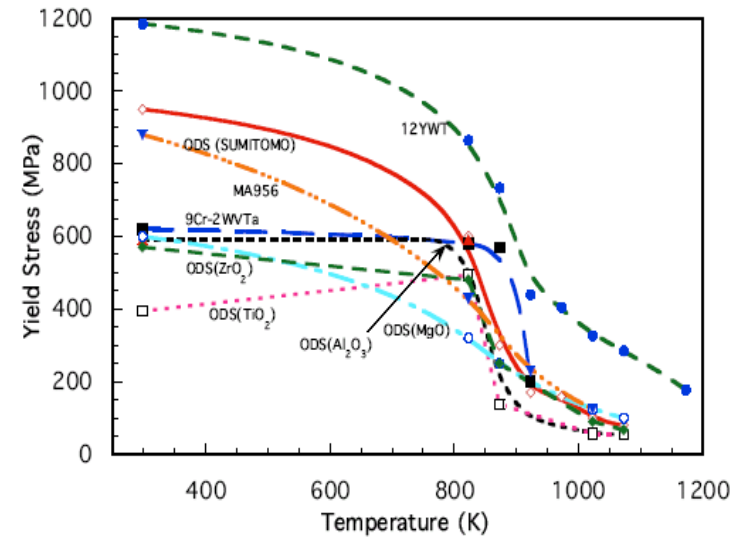
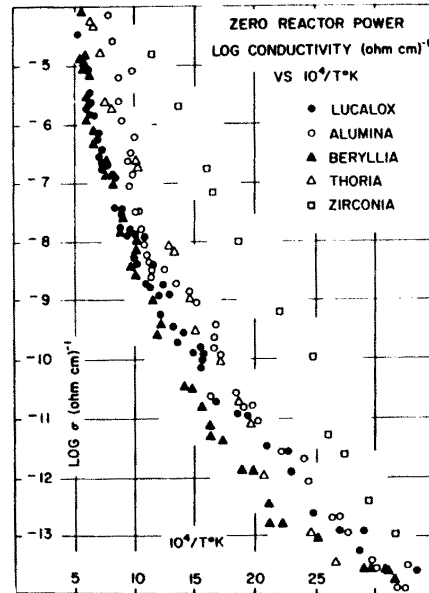
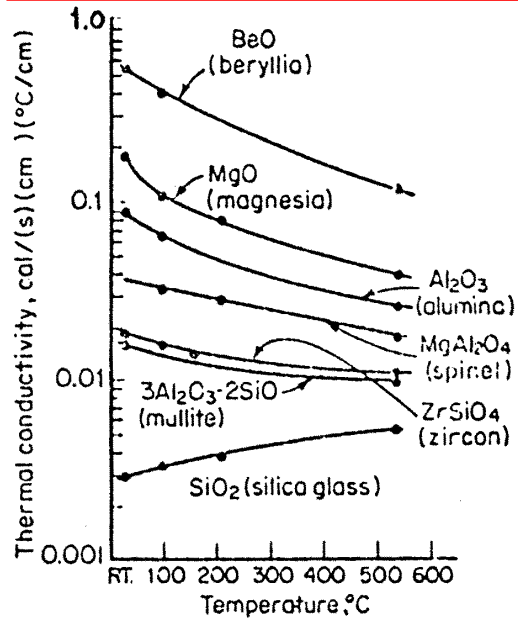
Ion Accelerators

Rationale (Cont.)

- Separate, single effect database can be established in labs (e.g., temperature and magnetic field effects).
- Fusion devices will not be licensed by NRC unless components are fully tested in relevant fusion environment to address multiple, synergistic effects (neutrons, charged particles, temperature, magnetic field, etc):
 - **Low-fluence** integral testing before building experimental devices (such as ITER) may not be essential. However, low-dose neutron effects on material properties should be established
 - **High-fluence** integral testing before building Demo is essential. Key Demo components (FW, blanket, and divertor) must be tested in relevant neutron environment.
- **ITER** will enable major advances for many fusion components, but it's not high fluence machine
⇒ Some of ITER's technology data are not power-plant-relevant.
- Component certification mandates building CTF to test key components in harsh plasma and neutron environment.

CTF is essential element of US fusion roadmap
- 14 MeV integral experiments support neutron testing mission.
- Worldwide, several 14 MeV integral experiments exist (in Japan, Europe, and Russia).

Examples: Degradation of Properties with Temperature & Neutron Irradiation



Existing Material Characterization Facilities Offer Limited Irradiation Volumes

FESAC 2007 Report

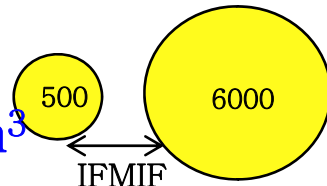
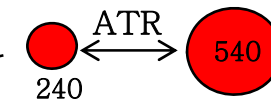
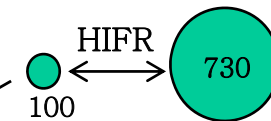
Table 3.d.8-1. Summary of the proposed IFMIF and Existing Ion and Neutron Irradiation Facility Parameters (He/dpa values are for ferritic steel; maximum 4 year irradiation assumed for the fission reactor max doses). The number of irradiation positions for ATR and HFIR are listed under the comments column.

Operating budget for ORNL facilities exceeds \$50M/y

Facility (DOE funding agency)	Irrad. Temp. (K)	Max dose (dpa)	appm He/dpa ratio	Irrad. volume	Comments
LANL Ion Beam Materials Lab (BES)	80-1370	>100	Wide range	~1 μm depth by 3 mm diam	0.2-20 MeV ions; simultaneous dual beam; NRA, RBS, PIXE, ERDA
PNL EMSL Ion Beam Lab (BER)	130-1300	>100	0	~1 μm depth by 3 mm diam	0.2-10 MeV ions; single beam; NRA, RBS, ERDA
ANL IVEM Tandem facility (BES)	15-1200	>100	0	~1 μm depth by 3 mm diam	In-situ TEM observation capability; single ion beam
ORNL HFIR (BES)	330-1800	~70(T) ~20(RB)	0.2	50x1.6cm diam 50x4.3cm diam	T: target region(37); RB: RB position(8)
INL ATR (NE)	370-1300	30 30	0.2	120x1.6cm diam 120x7.6cm diam	A, H positions(30); EFT position(1)
IFMIF	520-1300	200 80	10	500 cm^3 (H) 6 liter (M)	H: high flux module; M: medium flux mod.

Irradiation Volumes (cm^3)

$\cdot 10^{-5}$



Could IFMIF test thin blanket modules?

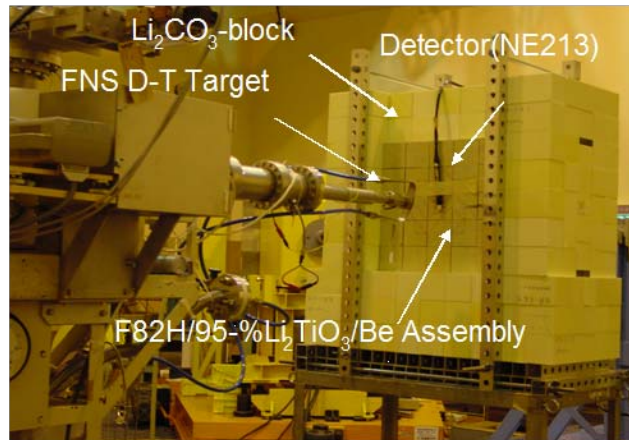
Typical volume of blanket module exceeds $2 \times 10^6 \text{ cm}^3$

Existing 14 MeV Integral Experiments Could NOT Certify Mockups for CTF

- Reasons:
 - Single-effect experiments
 - Weak neutron source:
 - Few n's reach back of mockup
 - Long irradiation time for fluence related testing
- Examples of 14 MeV single-effect experiments for neutronics validation:
 - Cross section data validation
 - T production rate for ceramic and liquid breeders
 - Nuclear heating distribution
 - Shielding:
 - Layering of shielding blocks and cooling channels
 - W blocks
 - Streaming through ducts
- Worldwide D-T plasma-based facilities (with weak neutron source and low flux):
 - Fusion Neutron Source (FNS) @ JAEA, Japan: http://fnshp.tokai-sc.jaea.go.jp/english/index_e.html
 - Frascati Neutron Generator (FNG) @ ENEA, Italy: http://www.fusione.enea.it/LABS/FNG/detail_en.html
 - TUD neutron generator at Dresden Technical University in Germany: <http://www.fzd.de/db/Cms?pNid=321>
 - ??? in Russia.
- These experiments are not designed to study multiple effects (e.g., neutrons, heating, and magnetic field).
- Strong neutron source is desirable to shorten time required to conduct experiments.

FNS @ JAEA, Japan

(D-T Source)

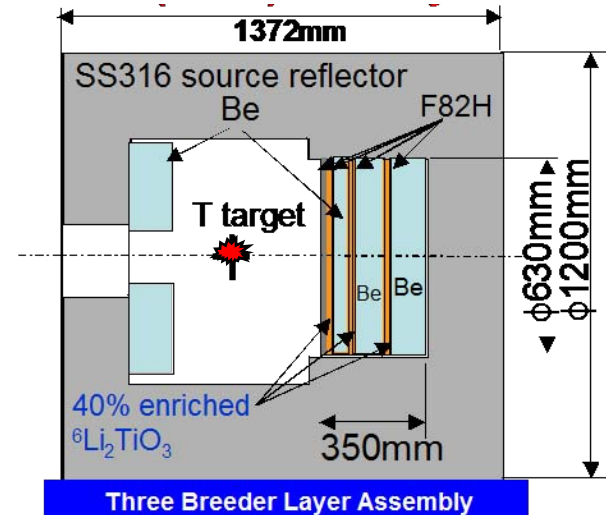


Single Breeder Layer Assembly (50 x 50 x 30 cm)
-F82H/Li₂TiO₃(⁶Li:95%)/Be assembly
surrounded by Li₂CO₃ and B₄C blocks

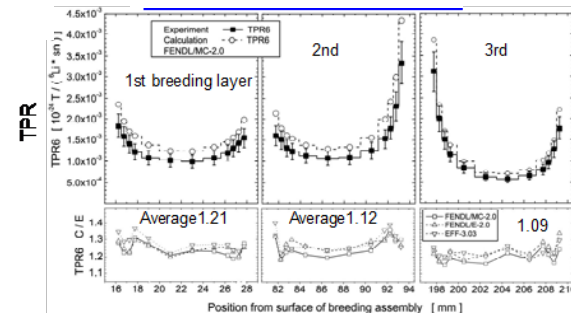
Weak
Neutron
Source →

D-T neutron conditions
Neutron : 1.5×10^{11} n/sec/mA
Irradiated time: 10 ~ 20 h

0.5 x 0.5 x 0.3 m
Mockup

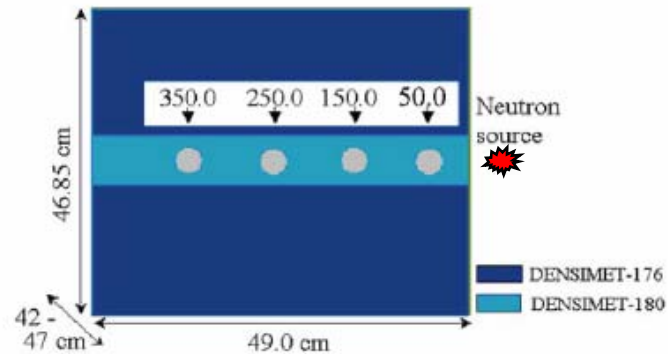
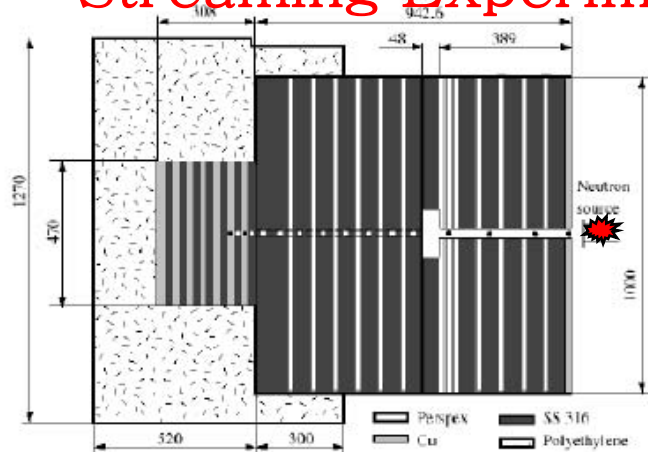


0.35 x 0.63 m
Mockup



FNG @ ENEA, Italy (D-T Source)

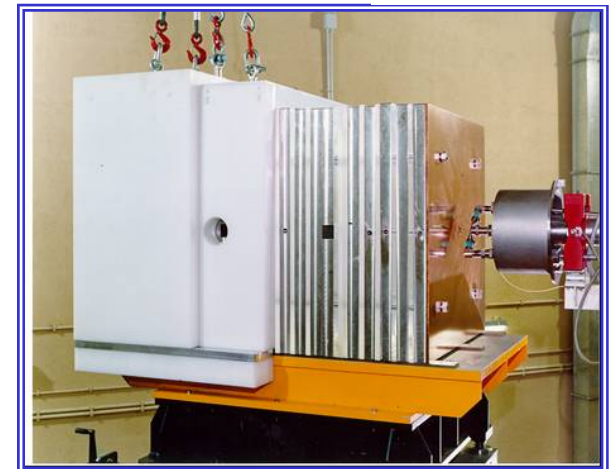
Streaming Experiment



Tungsten Experiment

Facility

1 x 1 m
Mockup



Weak Neutron

Bulk Shielding Experiment



Integral Testing in CTF is Essential to Qualify Components for Demo

- Multiple, synergistic effects can only be tested in fusion devices like CTF. Neutronics-related examples include:
 - Surface and volumetric heating
 - Volumetric heating gradient that influences MHD effect
 - Realistic n/γ heating ratio
 - He/dpa ratio.
- CTF key features:
 - Fusion relevant environment
 - Fluence machine, unlike ITER
 - Large blanket testing volumes ($> 0.5 \text{ m}^3$)
 - Could test various blanket concepts simultaneously or consecutively
 - Could operate in phases with different NWLs $> 1 \text{ MW/m}^2$
 - Low tech “bulk blanket with Be” to breed most of T (TBR > 0.8).
Does CTF need to breed all T needed for plasma operation? **5.56 kg/100 MWy P_f**
 - Designing CTF, nuclear activity plays important role as it drives



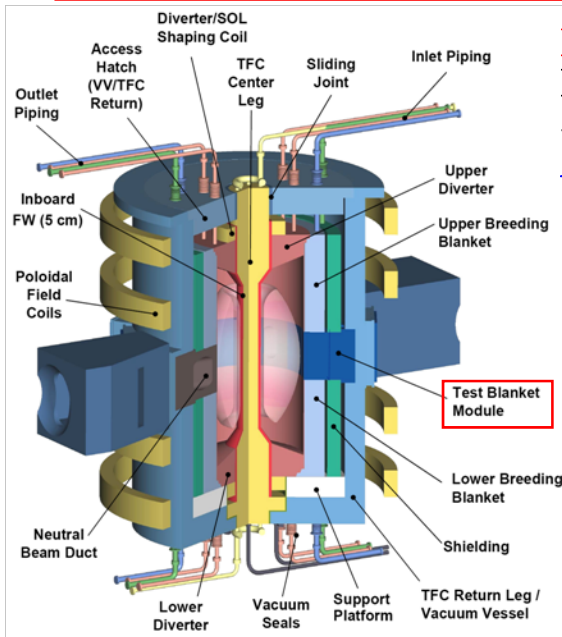
Integral Testing in CTF is Essential to

Qualify Components for Demo

(Cont.)

- Besides blanket testing, CTF could test and provide info on:
 - Divertor
 - Tritium processing system
 - Power management
 - System integration
 - Remote maintenance.
- Few recent CTF designs have been developed in US and UK based on ST and tokamak concepts. Common feature is Cu TF magnets (non-cryogenic).
- STs can operate with $P_f < 150$ MW, consuming less T than tokamaks. Weak ST features include:
 - High recirculating power
 - High heat flux at divertor
 - Accessibility.
- Not designed yet: Tokamak CTF with S/C magnets. Any interest?

Integral Testing in CTF is Essential to Qualify Blankets for Demo (Cont.)



NCT

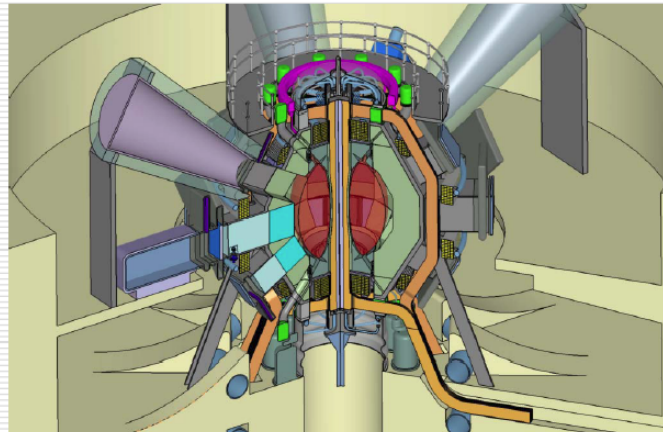
Nuclear Component Testing Facility
ST with Cu magnet

$A=1.5$, $R=1.14$ m, $P_f=135$ MW
(M. Peng, ORNL)

CTF

ST with Cu magnet

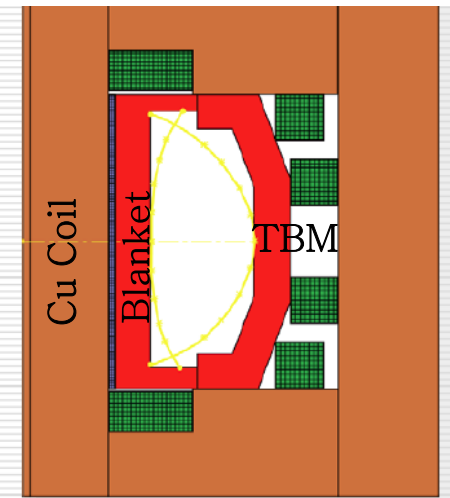
$A=1.6$, $R=0.85$ m, $P_f=35$ MW
(Culham, EU)



FDF

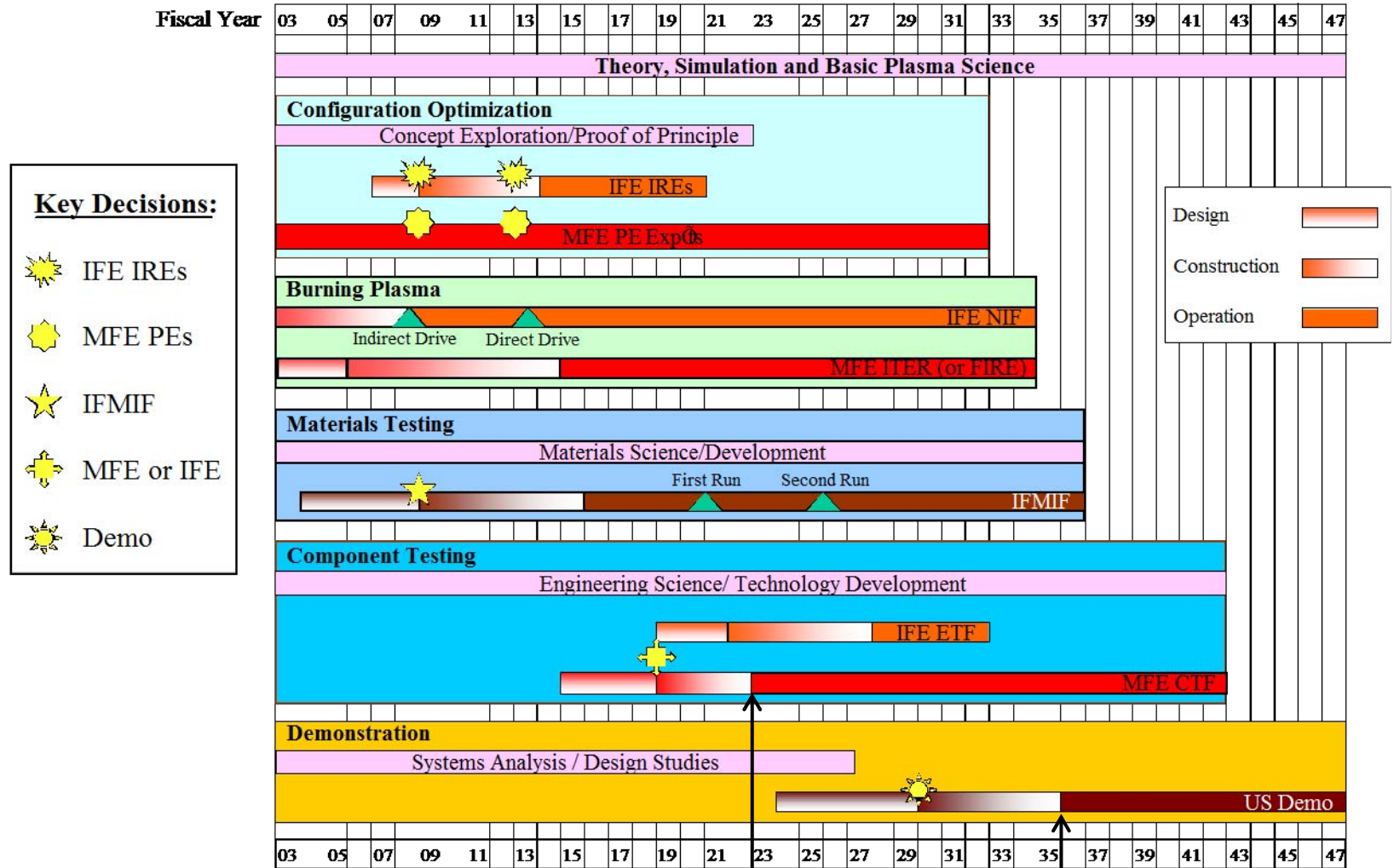
Fusion Development Facility
Tokamak with Cu magnet

$A=3.5$, $R=2.5$ m, $P_f=300-400$ MW
(R. Stambaugh, GA)

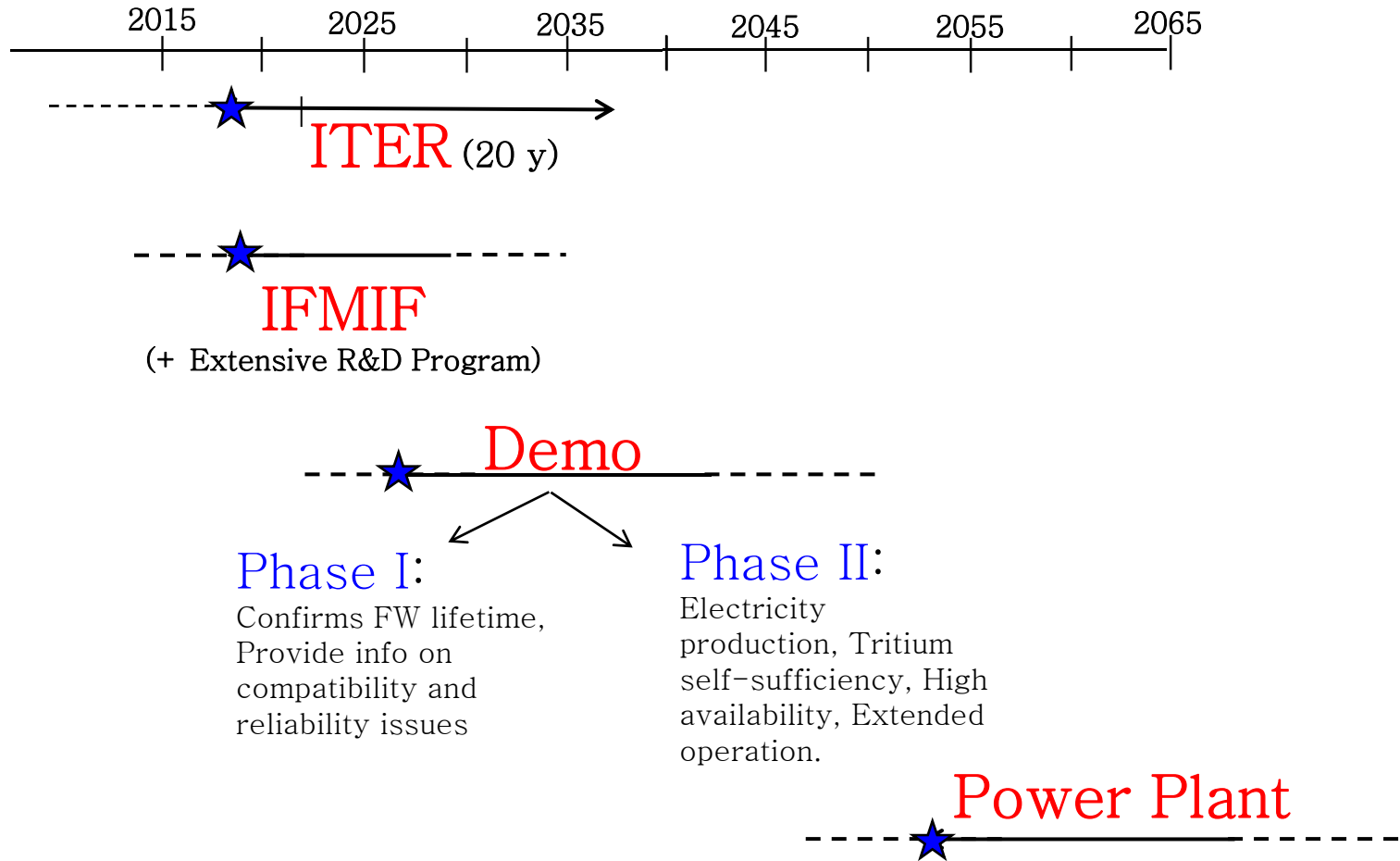


5.56 kg/ 100 MWy P_f

CTF is Essential Element of Proposed US Roadmap



EU Roadmap (Fast Track; No CTF)



★ Operation

US Options for Neutron Testing

Option I:

- Build all facilities in US (construction in series or overlap):
Integral Experiment → CTF → Demo
Power Plant
with relatively inexpensive, 14 MeV intense neutron source

Option II:

- Survey worldwide integral facilities to identify needed experiments (with 14 MeV n source) before building CTF
- Collaborate with e.g., J, EU, etc to:
 - Conduct experiments at existing facilities (e.g., FNS in Japan and FNG in Italy) with stronger, multiple neutron sources
 - Modify existing experiments to address multiple effects, if feasible. →
- Build remaining facilities in US:
CTF Demo Power Plant