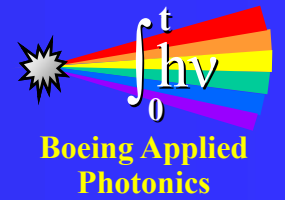


How I&C evolution (and some revolutions) will help ITER evolve into Demo

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Trends: Two Industries and a Need



A Developing Need

Magnetically Confined Fusion R&D

Growing Control Complexity

About to jump from “Operator Integrated” to “System Integrated”

Two Industries

Industrial Process Control

Control Networks

Distributed Control

Intelligent Local Loops

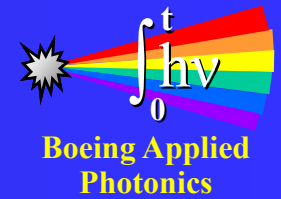
Aerospace Control

Silo’ed to Federated to Integrated Systems

Multilevel Software Security

Emerging Autonomous Operation

Magnetic Fusion: Types and Progress

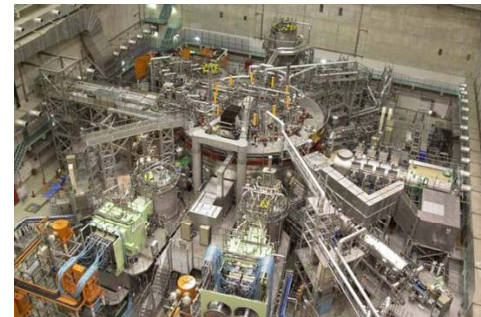


Past Dominated by Two Experiment Types

Steady State

(Relatively) Low Pressure
and Temperature

Early Stellerators
EBT's, etc.



Large Helical Device,
Nagoya, Japan
Photo courtesy UC Davis

Pulsed

Higher Pressure
and Temperature

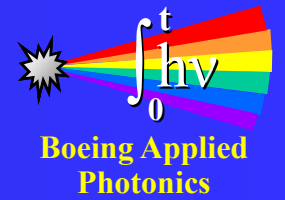
Tokamaks
Pinches, etc



TFTR, Princeton, US
Photo courtesy PPPL

Recent experiments are pointing to a change

Recent Trend



Increasing understanding of plasma behavior is converging experiment types

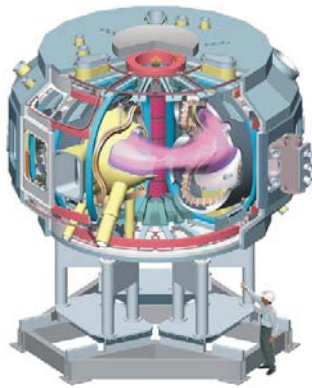


Figure courtesy of PPPL

Stellarators: Pushing out the limits of steady state stability

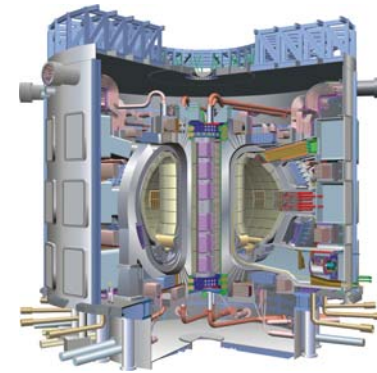
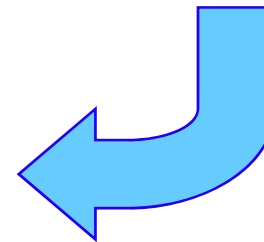


Figure courtesy of the ITER Project

Tokamaks: Pushing out the limits of confinement time



DEMO



Steady state with high energy density

The plasma physics community has long been good at mining the industrial process control industry for concepts, hardware, and software

e.g. JET Controls
CAMAC
Programmable Logic
Controllers
Optical Data and
Control Networks
Standardized Interface Modules
Local Closure of Simple Loops



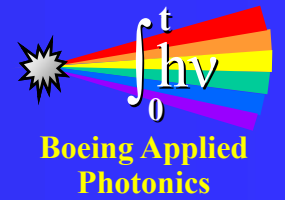
1960's era controls
Photo courtesy of UKAEA



Portion of JET controls
Photo courtesy of UKAEA

However, most experiment controls still federated

Federated Control



Federated Control

Organized by functional system

Physically distributed control hardware

Closed loop control within functional systems

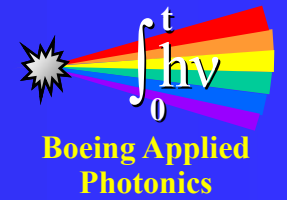
**Functional systems may or may not converge
on a universal data and control network**

Integration across functional systems

performed by one or more humans

**Therefore, limited ability for functional system
interaction for behavior optimization**

Aerospace Control



True “survival of the fittest”*

Unfit aircraft shot down

In combat

In Congress

In the marketplace

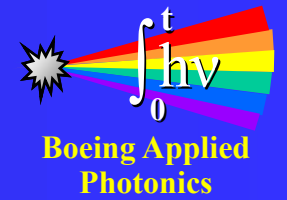
Development by Punctuated Evolution

Long periods of incremental improvements

Punctuated by short periods of revolution

*** With a few glaring exceptions created by politicians**

Control Development Dynamics



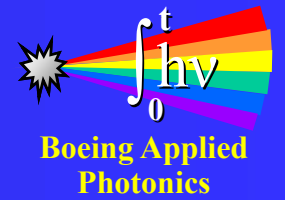
Evolution

Usually pushes limits of existing, understood systems

Revolution

Usually involves stealing seemingly unrelated technologies and forcing them into a control task in unexpected ways

Aerospace Control Examples



Evolution

8000 psi hydraulics instead of 5000 psi hydraulics

ADA code instead of assembler code

Object-oriented programming instead of spaghetti code

Revolution

Mechanical Controls to Fly-by-Wire to Fly-by-Light

Thrust Vectoring

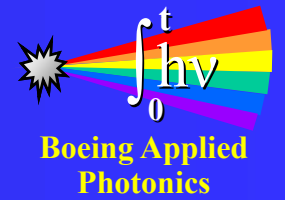
Integrated instead of Federated Architectures

Morphing Aircraft

Self-Repairing Flight Controls

Autonomous Aircraft

Convergence

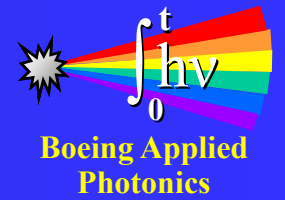


Understanding of plasma behavior has developed to the point that experiments now need, and can effectively use, integrated control systems

Aerospace has developed the skills to create those control systems

How similar are they?

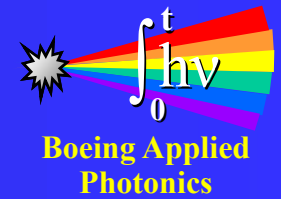
Overlap Example



Control Requirements Overlap between JET and F/A-18 E/F

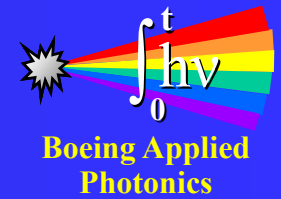
- Plasma Instabilities – 10s of μs to 10s of ms
- Boeing Controls – ms in flight to $< \mu\text{s}$ in actuation
- Reactor Control Physical Layer – Fiber Optic
- Boeing Controls Physical Layer – Fiber Optic
- Reactor Network – ATM
- Message Size – Very Small
- Message Number – Very Large
- Boeing Network – Fibre Channel and WDM
- Message Size – Medium
- Message Number – Medium
- Reactor Control OS Environment – VX-Works
- Boeing Control OS Environment – VX-Works

Aerospace Skills Examples



Unmanned Combat Air Vehicle
Software Enabled Control
Open Control Platform Extensions for Hybrid High Confidence Control
Intelligent Damage Adaptive Control System
Fly-by-Light Advanced System Hardware
Vehicle Management System Integration Technologies for Affordable Life
Cycle Costs
Propulsion Controlled Aircraft
Open Systems Architecture/Condition Based Monitoring
Reconfigurable Control of Tailless Fighter Aircraft
On-Line Flight Control Diagnostic System
Reconfigurable Control and Fault Identification System
Integrated Tactical Aircraft Control
JSF Prognostics and Health Management
Automatic Air Collision Avoidance System
Control Augmentation for the Renault F-1 Team
Control of Multi-mission UAV Systems
Automated Aerial Refueling

Benefits to DEMO



Control Optimization: across systems, for multiple operation modes

Adaptive Control: systems compensate for changes in other systems

Plant Health Monitoring: minimizes downtime

Plant Health Prognostication: schedule downtime for minimal impact

Highly Reliable Control: economically and legally necessary

Secure Control: prevent intrusions

Verifiable Control Software: necessary for Highly Reliable Control

Verifiable Self-Learning Control Software: needed for cost control

Software Re-use: needed for cost control

Commercial Software Exploitation: needed for cost control