

Overview of the HAPL IFE Dry Wall Chamber Studies in the US

**Presented by: A. René Raffray
UCSD**

**With contributions from John Sethian (NRL) and the HAPL
Team**

**Presented at the Japan-US Workshop on Fusion Power
Plants and Related Advanced Technologies with
Participation of EU**

Tokyo, Japan

January 11-13, 2005



Outline

- **Summary of IFE Technology Effort in US**
- **HAPL Program Overview**
- **HAPL Dry Wall Chamber Effort**
- **Conclusions**



IFE Chamber Studies in US

- **ARIES-IFE study concluded a couple of years ago**
 - focused on evolving parameter design space
 - laser and heavy ion drivers
 - direct and indirect-drive targets
 - dry wall, wetted wall and thick liquid wall chambers
 - results reported at several conferences and most recently in special issue of Fusion Science & Technology (November 2004)
- **In recent years, IFE technology funding has decreased and finally been zeroed out from DOE OFES budget**
 - Serious impact on heavy ion, indirect-drive target, thick liquid wall chamber studies (HYLIFE)
- **Only IFE technology funding is through Congress add-ons and funded through DP branch of DOE**
 - HAPL study (multi-year, multi-institution effort led by NRL)
 - Z-pinch study (starting last year, led by SNL)



The Path to develop Laser Fusion Energy

(courtesy of John Sethian)

Phase I:
Basic fusion science & technology
1999- 2005

HAPL
Krypton fluoride laser
Diode pumped solid state laser
Target fabrication & injection
Final optics
Chambers materials/design

Target design & Physics
2D/3D simulations
1-30 kJ laser-target expts

Phase II
Validate science & technology
2006 - 2014

Full Scale Components
Power plant laser beamline
Target fab/injection facility
Power Plant design

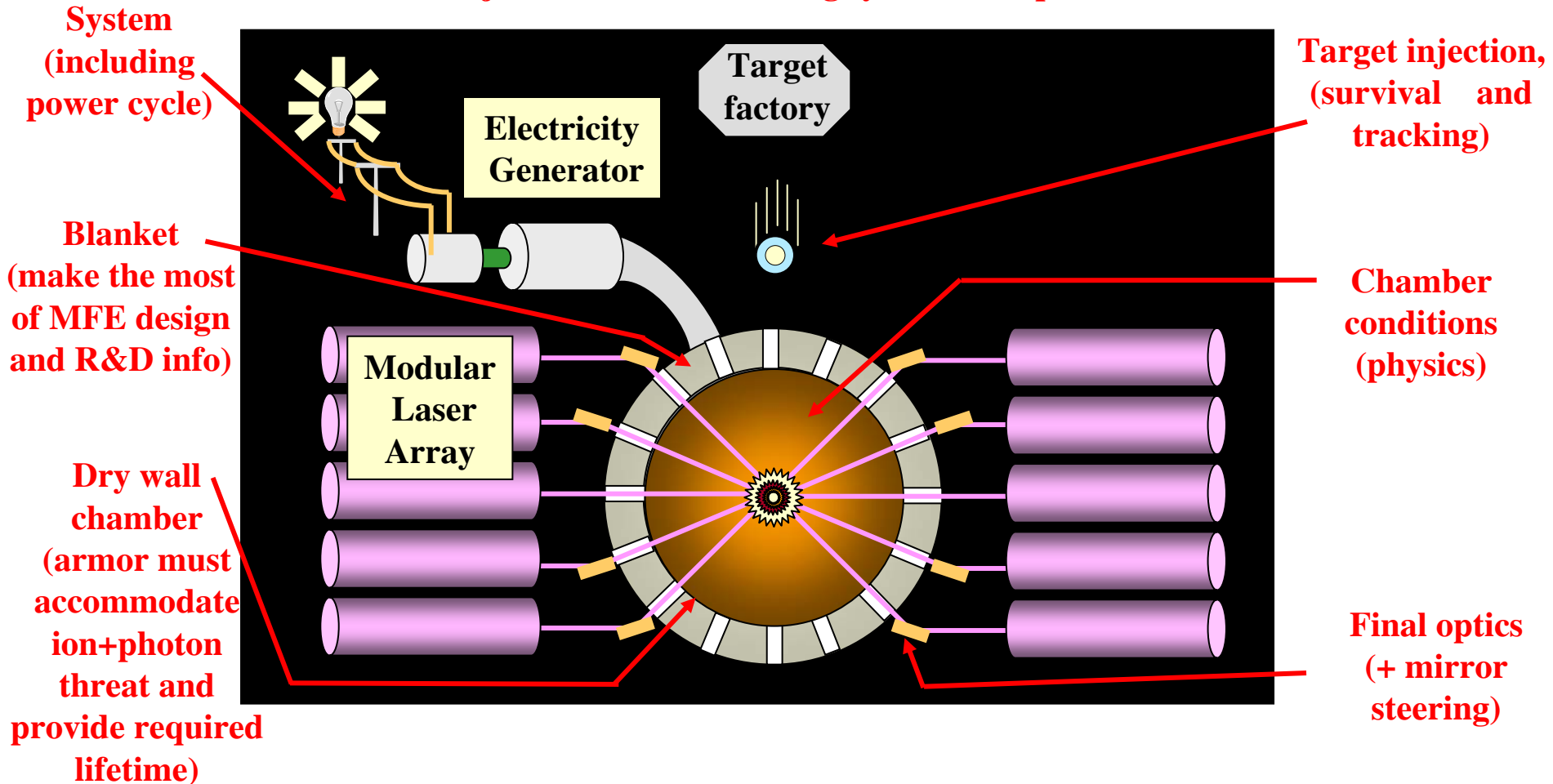
Ignition Physics Validation
MJ target implosions (NIF)
Calibrated 3D simulations

Phase III
Engineering Test Facility
operating ~ 2020

- *Full size laser: 2.4 MJ, 60 laser lines*
 - *Optimize targets for high yield*
 - *Develop materials and components.*
 - *~300-700 MW net electricity*

The HAPL Program Aims at Developing a New Energy Source: IFE Based on Lasers, Direct Drive Targets and Solid Wall Chambers

(Major chamber interfacing systems/components)



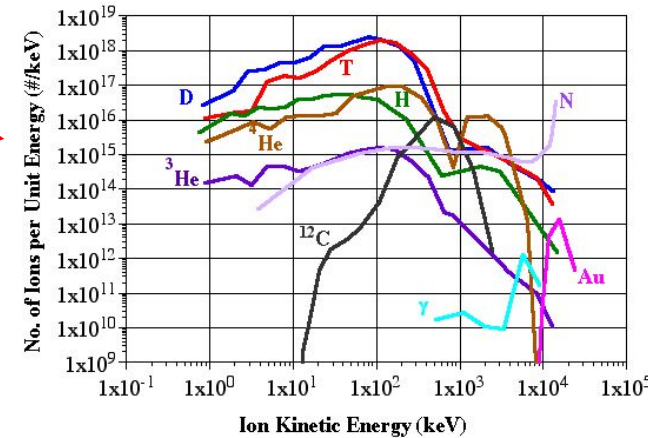
- Modular, separable parts: lowers cost of development AND improvements
- Conceptually simple: spherical targets, passive chambers
- Builds on significant progress in US Inertial Confinement Fusion Program



Chamber Physics Needs to be Understood

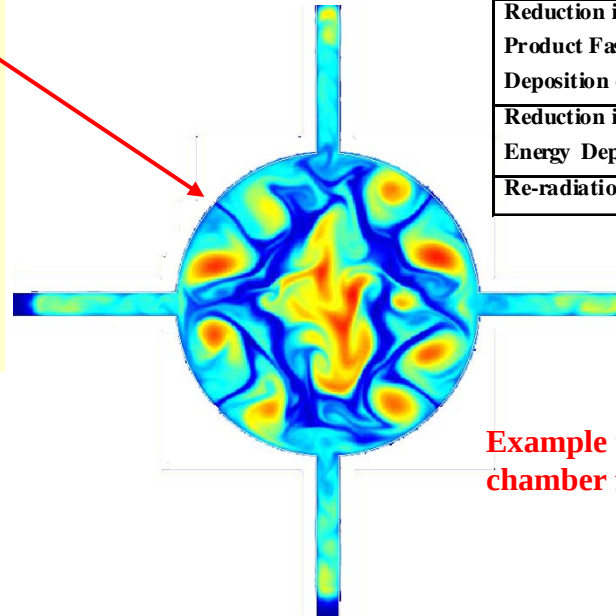
Ion and Photon Threat Spectra and Chamber Conditions Prior to Each Shot Must Be Well Characterized (UW)

- Attenuation of ion and photon spectra seen by wall by using a protective chamber gas
- Dynamics of chamber gas (including fusion micro-explosion products) need to be understood to ascertain chamber conditions prior to each shot (UCSD model)
 - Multi-dimensional
 - Heat transfer mechanisms (including radiation)
 - Turbulence effects
 - Laser lines and effect on final optics
 - Impact target injection and survival



Chamber Gas Ion and Photon Attenuation for Chamber with R=6.5 m (from BUCKY)

Gas Density (mTorr at 300K)	10	20
Reduction in Initial Photon Intensity on the Wall	9%	16%
Reduction in Initial Burn Product Fast Ions Energy Deposition on the Wall	1%	2%
Reduction in Initial Debris Ions Energy Deposition on the Wall	29%	48%
Re-radiation Time Scale (μs)	300-700	300-700



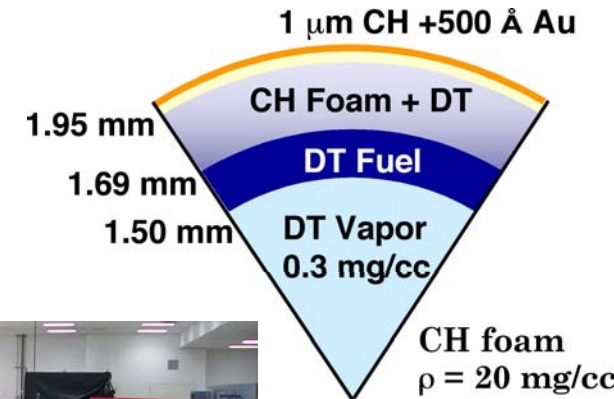
Example temperature distribution in chamber from SPARTAN analysis



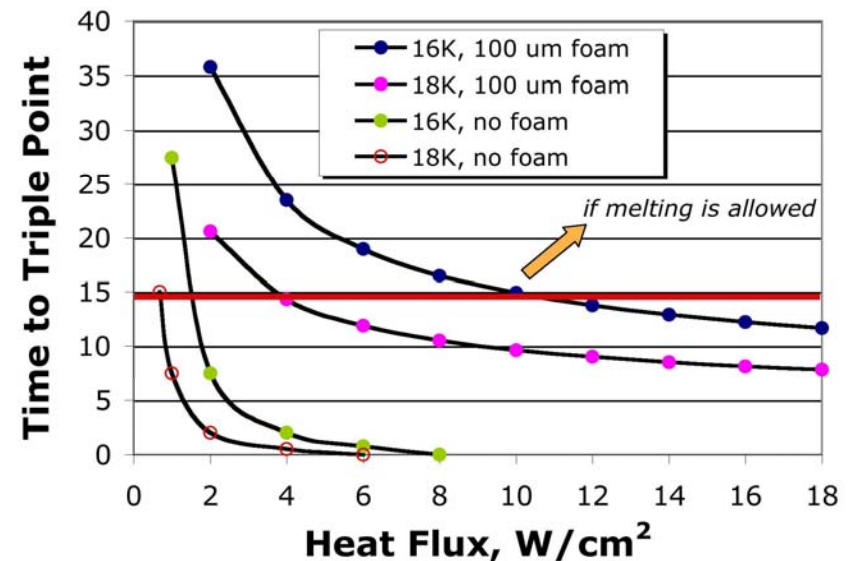
Must Ensure Successful Injection & Tracking and Survival of Target (GA/UCSD/LLE)

- Target injection & tracking
 - Gas gun or electromagnetic injection
 - ± 5 mm target injection accuracy, ~ 2 μm target/laser accuracy
 - mirror steering synchronized with target tracking

GA target
injection
facility

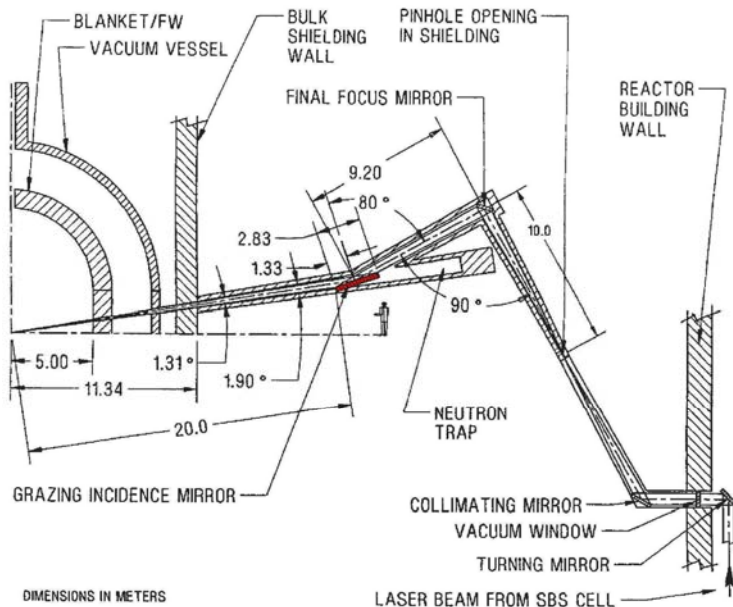


- Target survival
 - Must accommodate heat transfer from background gas and wall radiation and meet target integrity requirements based on target physics
 - Possibility of designing more thermally robust target



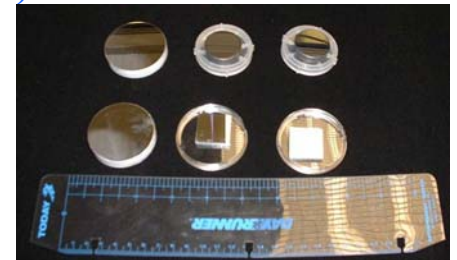
Long Term Survival & Optical Fidelity Required of Final Optics

- We are developing damage-resistant final optics based on grazing-incidence metal mirrors and testing them (effort coordinated by UCSD; LLNL)



Material choices:

- Monolithic Al (>99.999% purity)
- Electroplating
- Thin film deposition on stiff, lightweight, radiation-resistant substrate (e.g. SiC)
- Surface finishing
- Advanced Al alloys



Mirror requirements:

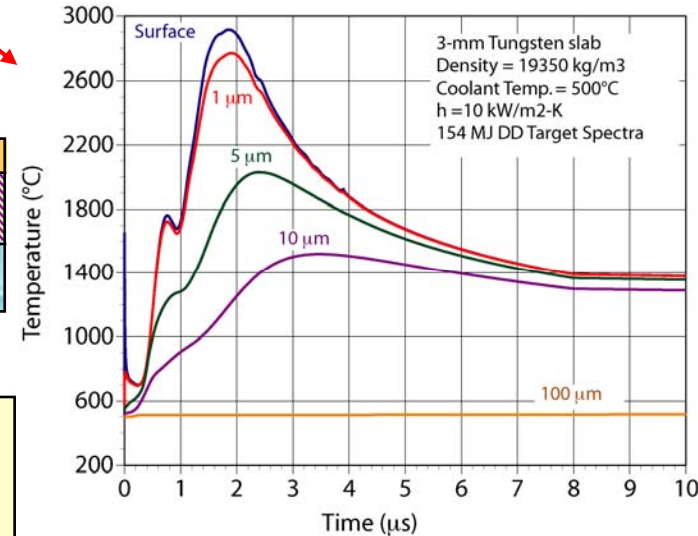
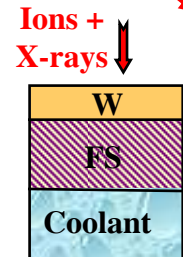
- 5 J/cm²
- 2 yrs, 3x10⁸ shots
- 1% spatial non-uniformity
- 20 μm aiming
- 1% beam balance



UCSD
Laser
Lab

Credible Armor/First Wall Configuration to Accommodate the Threat Spectra and Provide the Required Lifetime

- **Separation of function: armor for threat accommodation; FW for structural function**
 - Front runner configuration: thin W armor (~ 1 mm) on FS
- **Exposure experiments + modeling to determine response of candidate material configuration to IFE ion and photon threats**
 - High temperature, repetitive pulses
 - Thermo-mechanical response
 - Lifetime



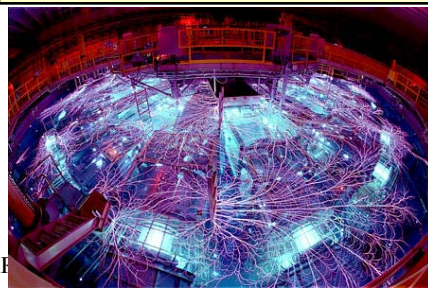
RHEPP (SANDIA)
[repetitive ions]



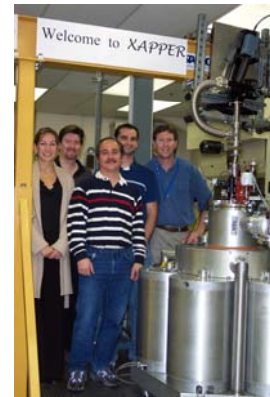
DRAGONFIRE (UCSD Laser Lab)
[mimic x-rays & ions]



Z (SANDIA)
[Single shot x-rays]

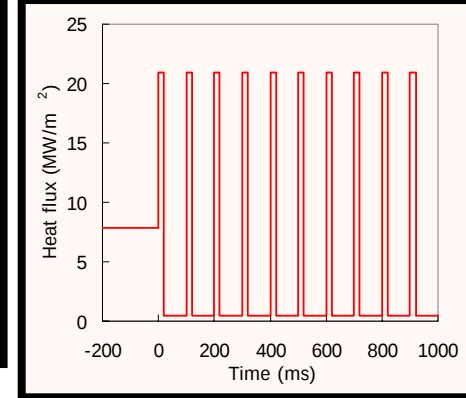


ZAPPER -LLNL
[rep-rate x-rays]



Assessment of Potential Causes of Armor Failure and Consideration Advanced “Engineered” Material for Potentially Superior Performance

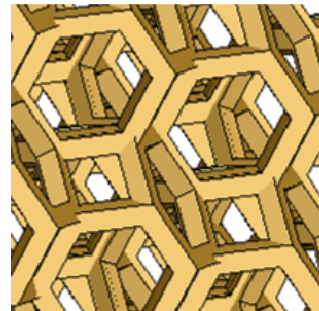
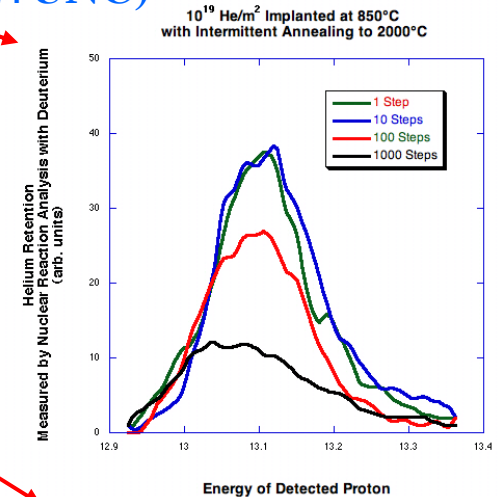
- **W/FS bond development (ORNL)**
 - Testing in infrared facility (ORNL)
 - Modeling (T cycles, fatigue) (UW)



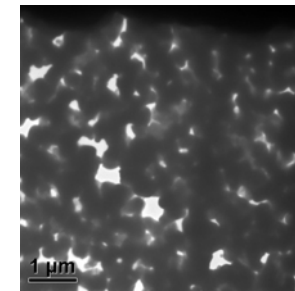
- **He retention**
 - He implantation/anneal cycle experiment + modeling (ORNL+UNC)
 - He + D implantation in IEC facility (UW)

- **Development of engineered (porous) W armor for longer lifetime (UCLA/Ultramet, PPI/UCSD)**

- Stress relief
- Enhanced release of implanted He ions (microstructure dimension smaller than He migration distance)



**W foam
(Ultramet/UCLA)**



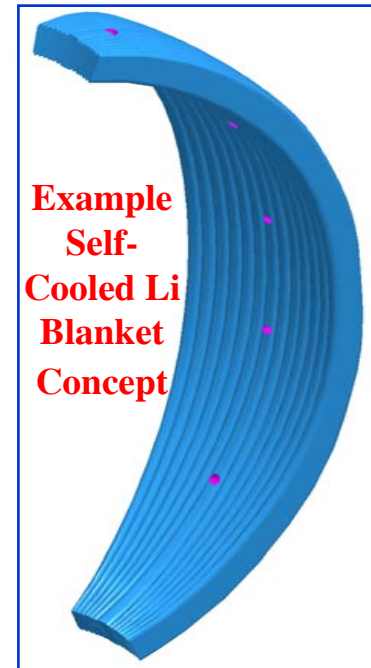
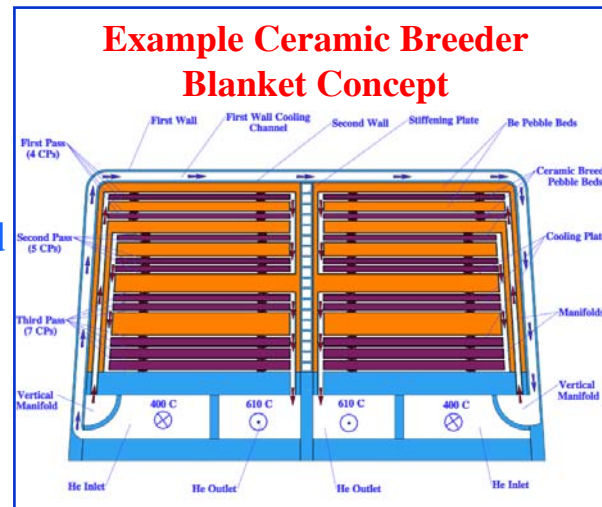
**Vacuum Plasma
Spray Porous W
(PPI/UCSD)**



The Blanket and Beyond: Strategy for Blanket Development and Integrated System Studies Study (UCSD/UW/LLNL)

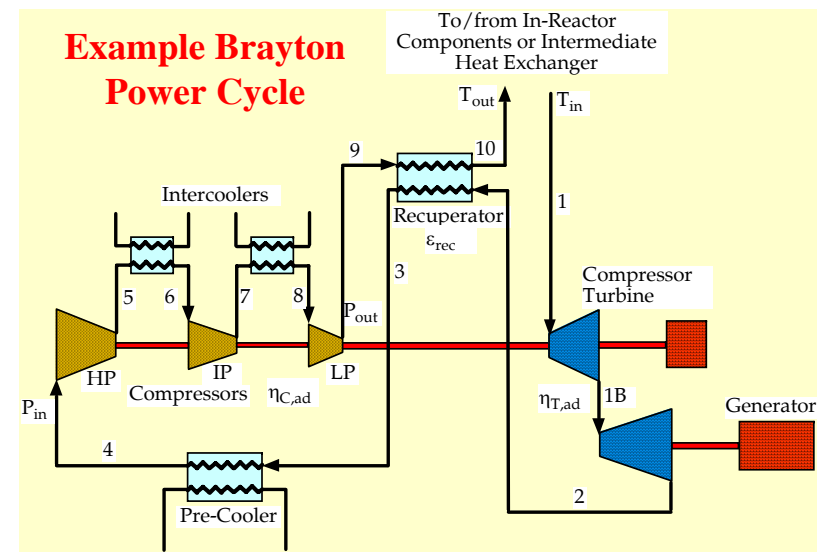
- Blanket strategy aims at making the most of MFE design and R&D info in developing an attractive IFE blanket concept

1. Scoping study of blanket concepts coupled to selected power cycle(s) to the point where we can intelligently evaluate them and select most attractive one(s).
2. Detailed design analysis of selected concept(s) closely integrated with our system studies and with design of interfacing components



- System Studies Comprise a Multi-Step Approach:

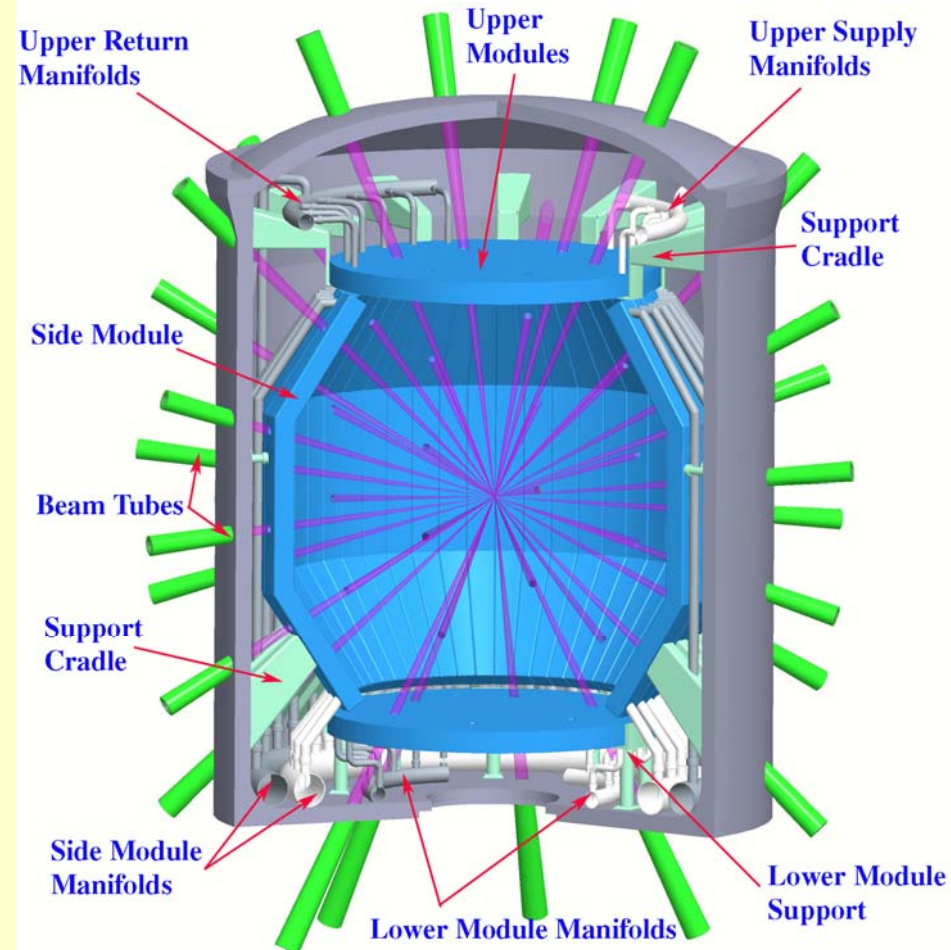
1. Develop tools and constraints and perform initial and scoping analysis of parameter space that accommodates material and design constraints.
2. Complete integrated system code for laser IFE that includes performance scaling, constraints, cost for all major parts of the power plant (targets, drivers, chambers, power plant facilities, etc.)
3. Perform full trade-off studies to help develop an integrated HAPL power plant conceptual design



Interfaces Among the Different Components Very Important in Developing an Integrated View of an HAPL Power Plant

- Phase I effort focused on basic science and technology of different components
- Effort has started to evolve a consistent integrated concept for an HAPL power plant based on the initial results available for the various components.
 - Concept will evolve as R&D and analysis progress.
 - Help highlight interface issues that need to be addressed
 - Help build credible case to go to Phase II.

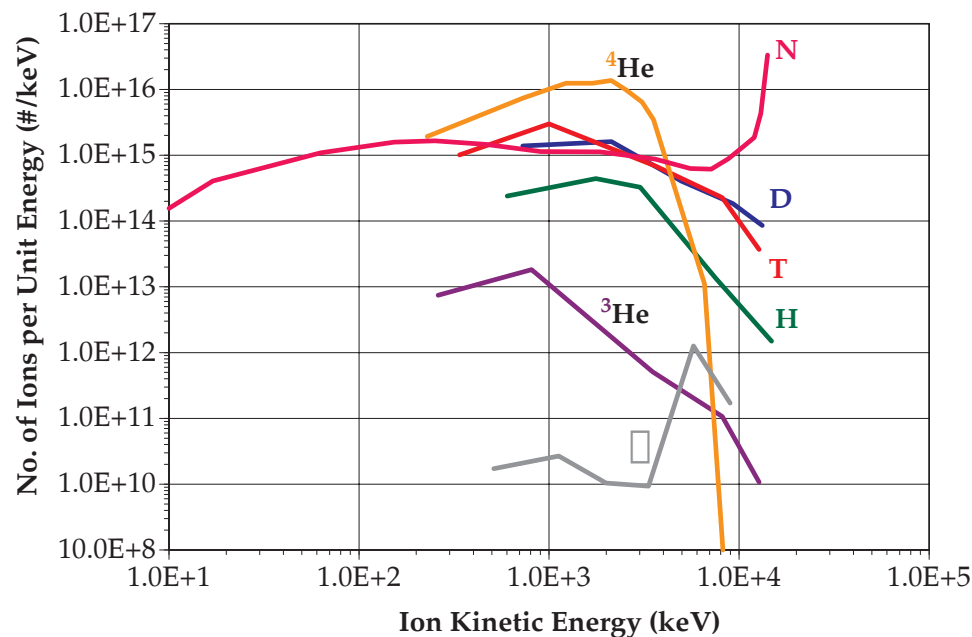
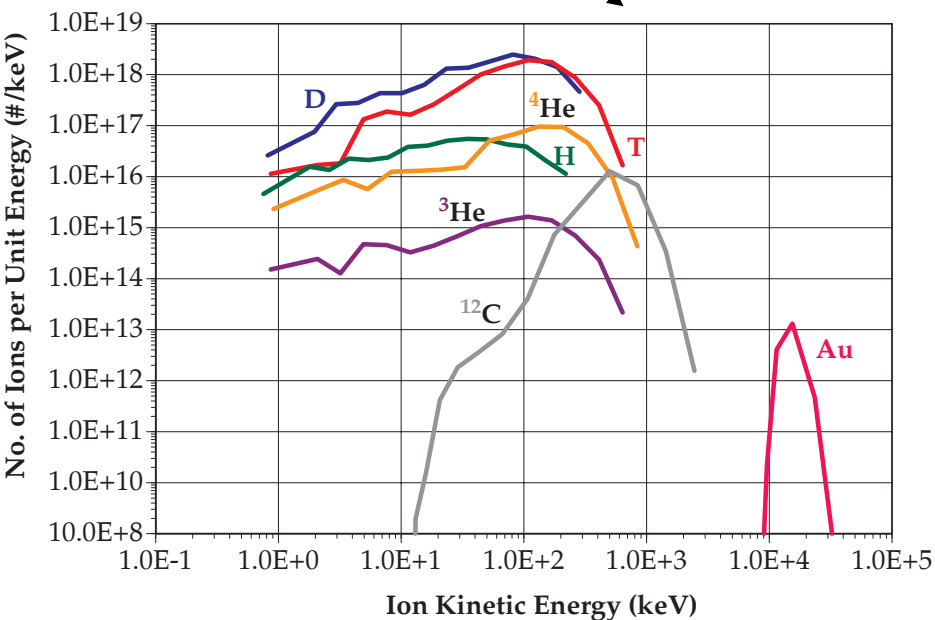
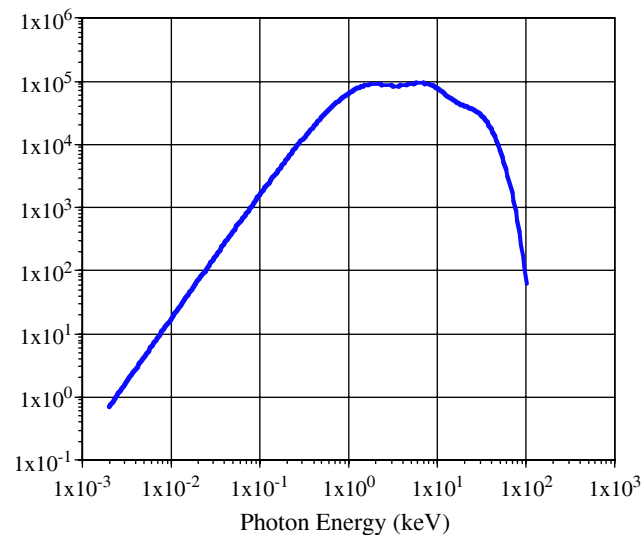
Initial Effort on Evolving In-Vessel Machine Layout



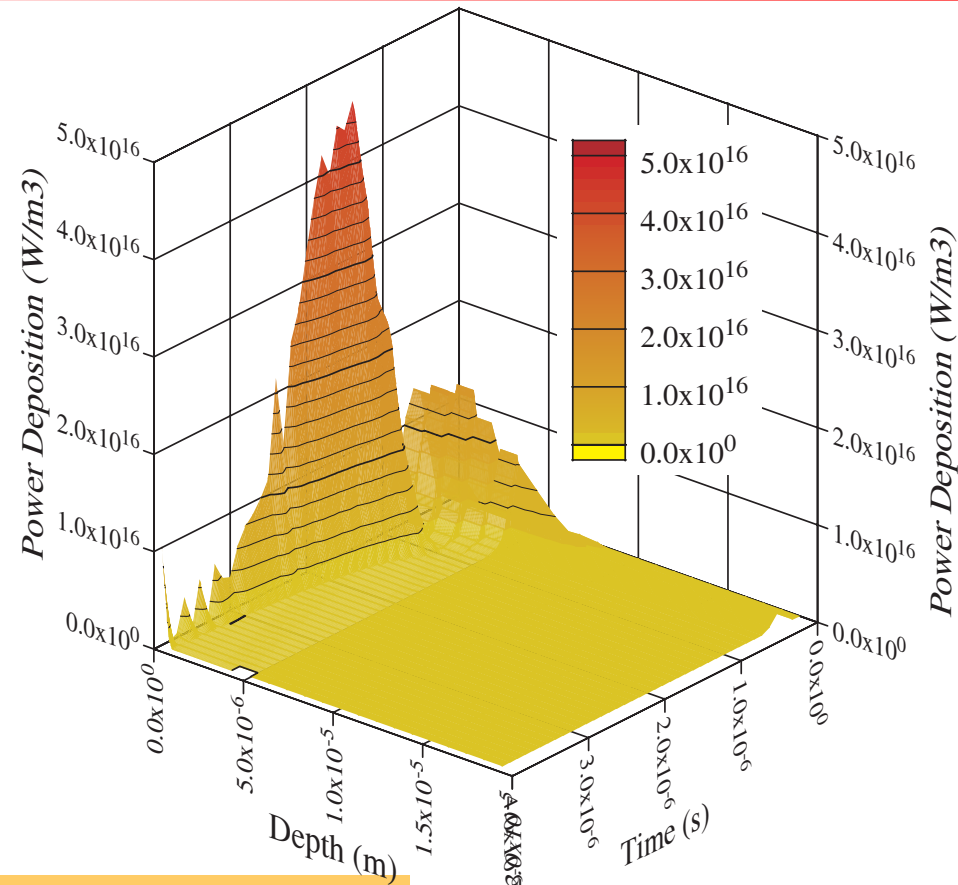
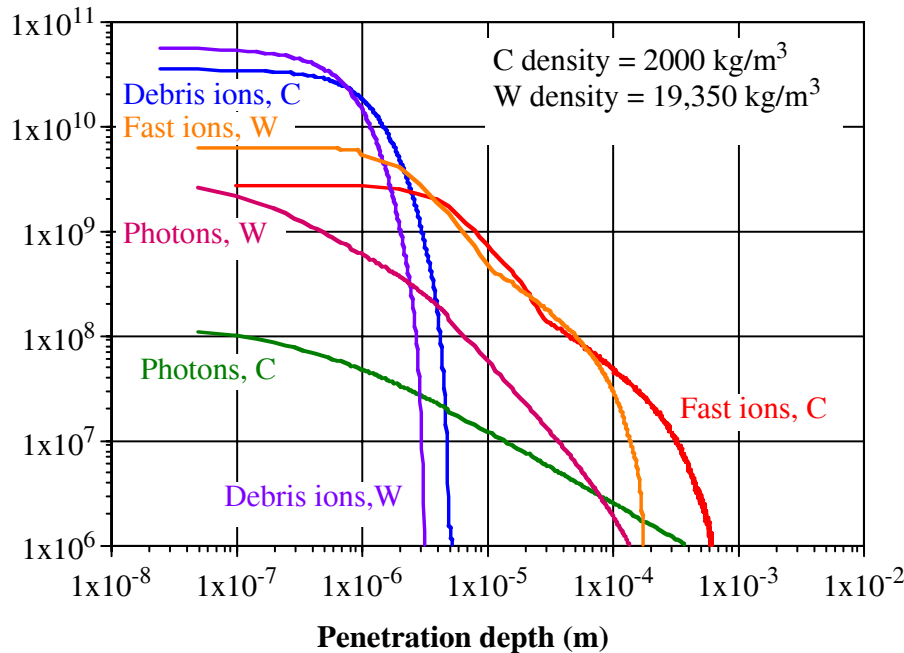
Example Integration Analysis of Chamber Armor/FW/Blanket (including Interface with Target Survival)

Start with spectra from NRL 154 MJ
direct-drive target

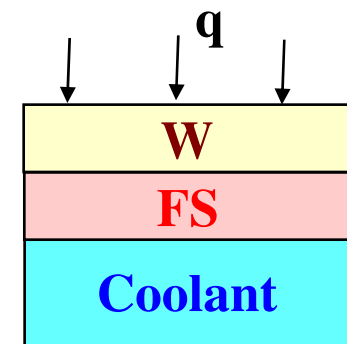
- Photon
- Fast ions
- Debris ions



Calculate Energy Deposition in Armor Based on Spectra and Time of Flight Effect

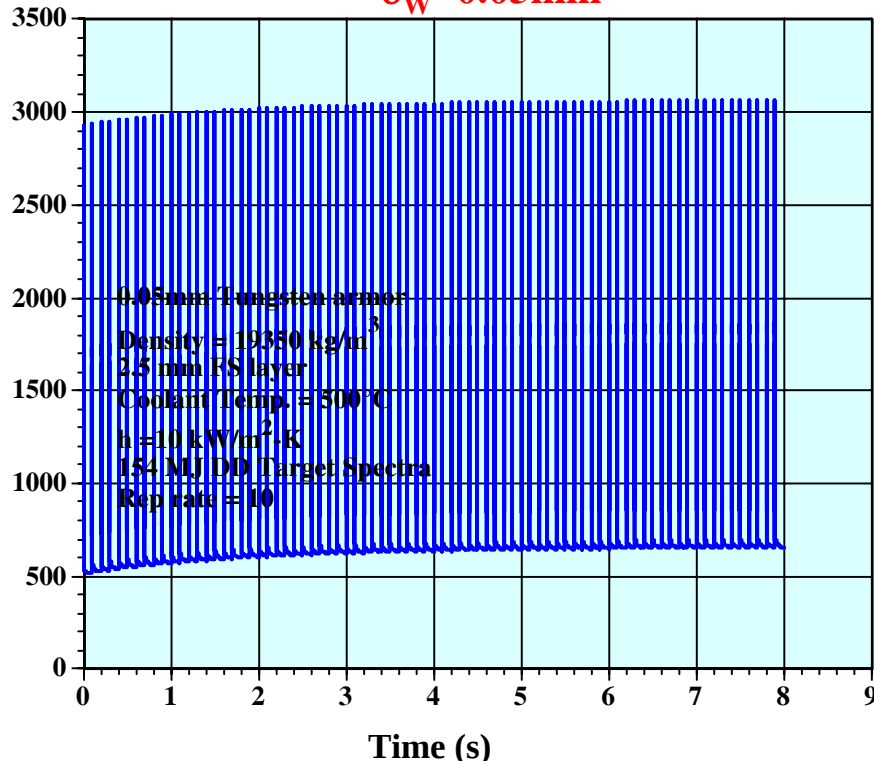


- Use results of photon and ion energy deposition analysis as input in RACLETTE-IFE code to calculate cyclic armor thermal response

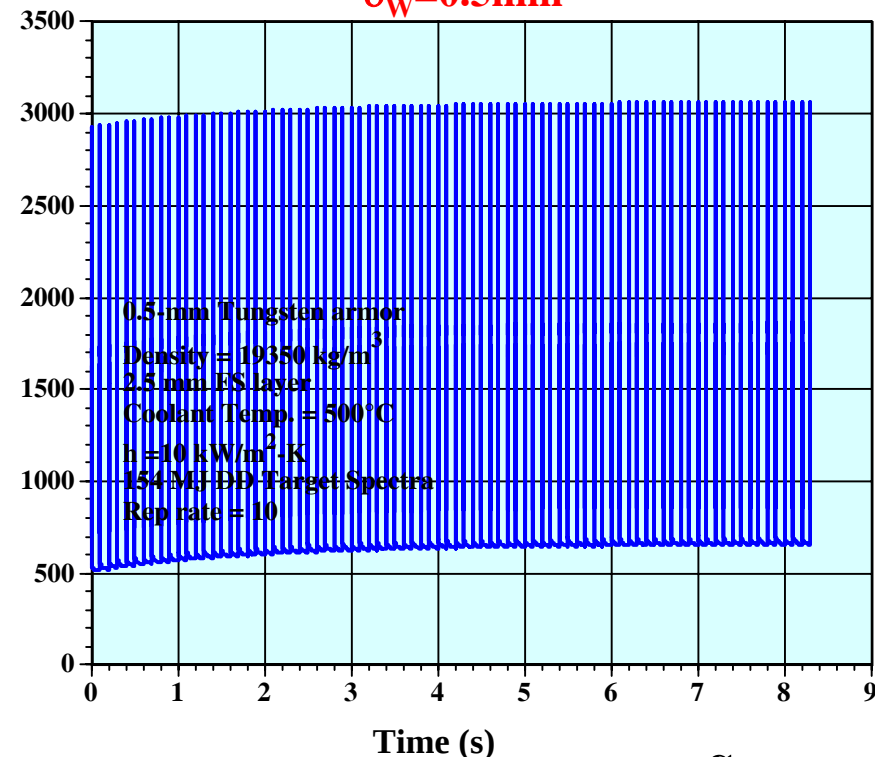


Example Results Comparing W Temperature Histories for Armor Thicknesses of 0.05 mm and 0.5 mm, respectively

$\delta_w = 0.05 \text{ mm}$

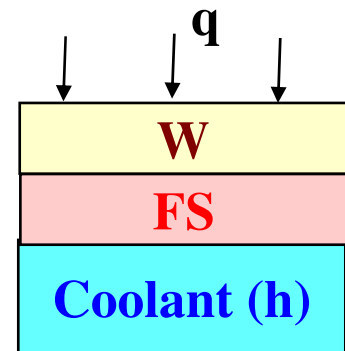


$\delta_w = 0.5 \text{ mm}$

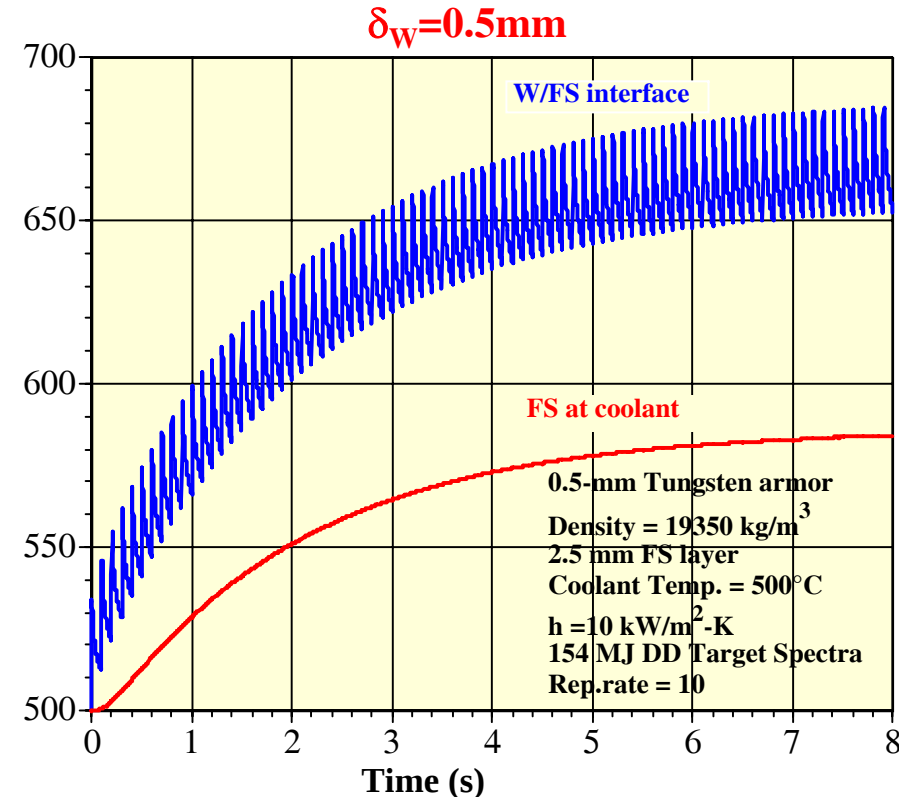
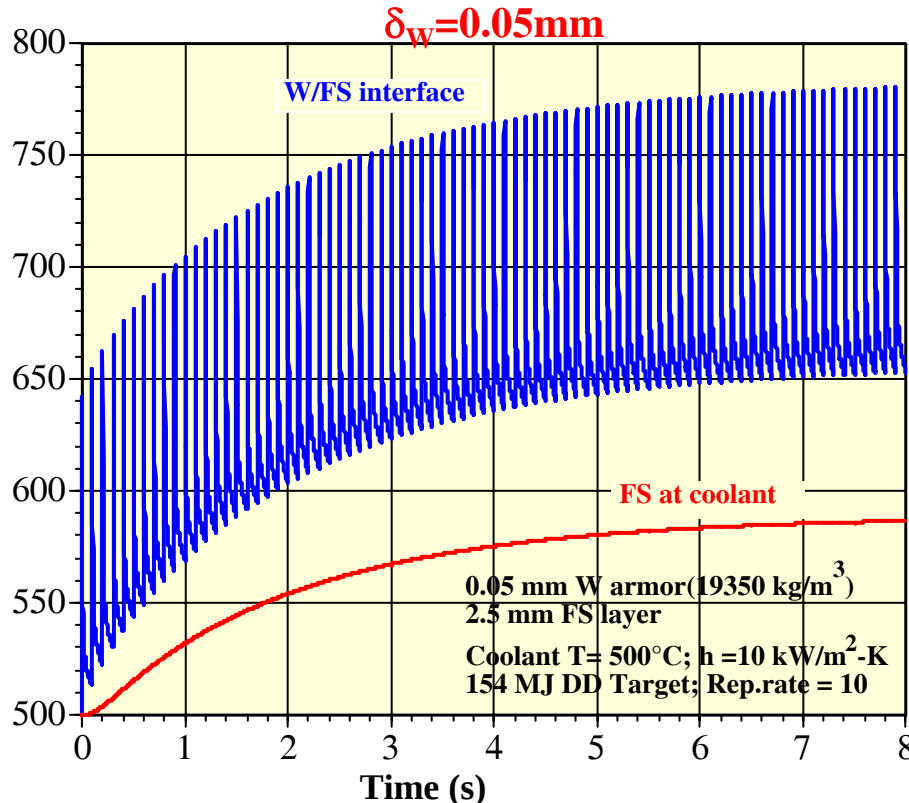


154 MJ yield
No gas
Rep Rate = 10
 $R_{\text{chamber}} = 6.5 \text{ m}$
 $\delta_{\text{FS}} = 2.5 \text{ mm}$
 $T_{\text{coolant}} = 500^\circ\text{C}$

- Not much difference in maximum W temperature and in number of cycles to ramp up to the maximum temperature level



Example Results Comparing FS Temperature Histories for W Armor Thicknesses of 0.05 mm and 0.5 mm, Respectively

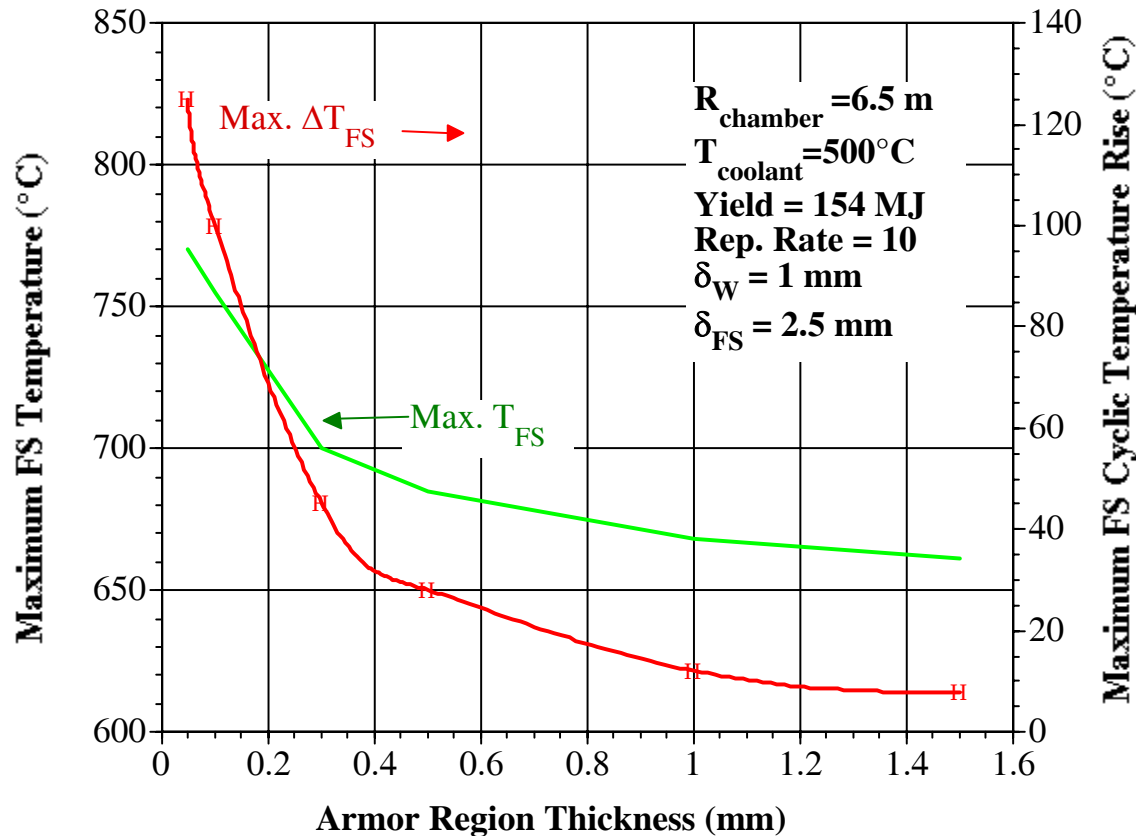


154 MJ yield
No gas
Rep Rate = 10
 $R_{\text{chamber}} = 6.5 \text{ m}$
 $\delta_{\text{FS}} = 2.5 \text{ mm}$
 $T_{\text{coolant}} = 500^\circ\text{C}$

- Substantial differences in max. T_{FS} and cyclic ΔT_{FS} at FS/W interface depending on δ_w
- Can adjust T_{max} by varying T_{coolant} and h_{coolant}
- Design for separate function and operating regime:
 - armor function under cyclic temperature conditions
 - structural material, coolant and blanket operation designed for quasi steady-state



Maximum T_W , T_{FS} , ΔT_{FS} as a Function of Armor Thickness for Example Parameters



- Maximum W temperature is virtually constant over range of armor thicknesses, $\sim 3050^\circ\text{C}$

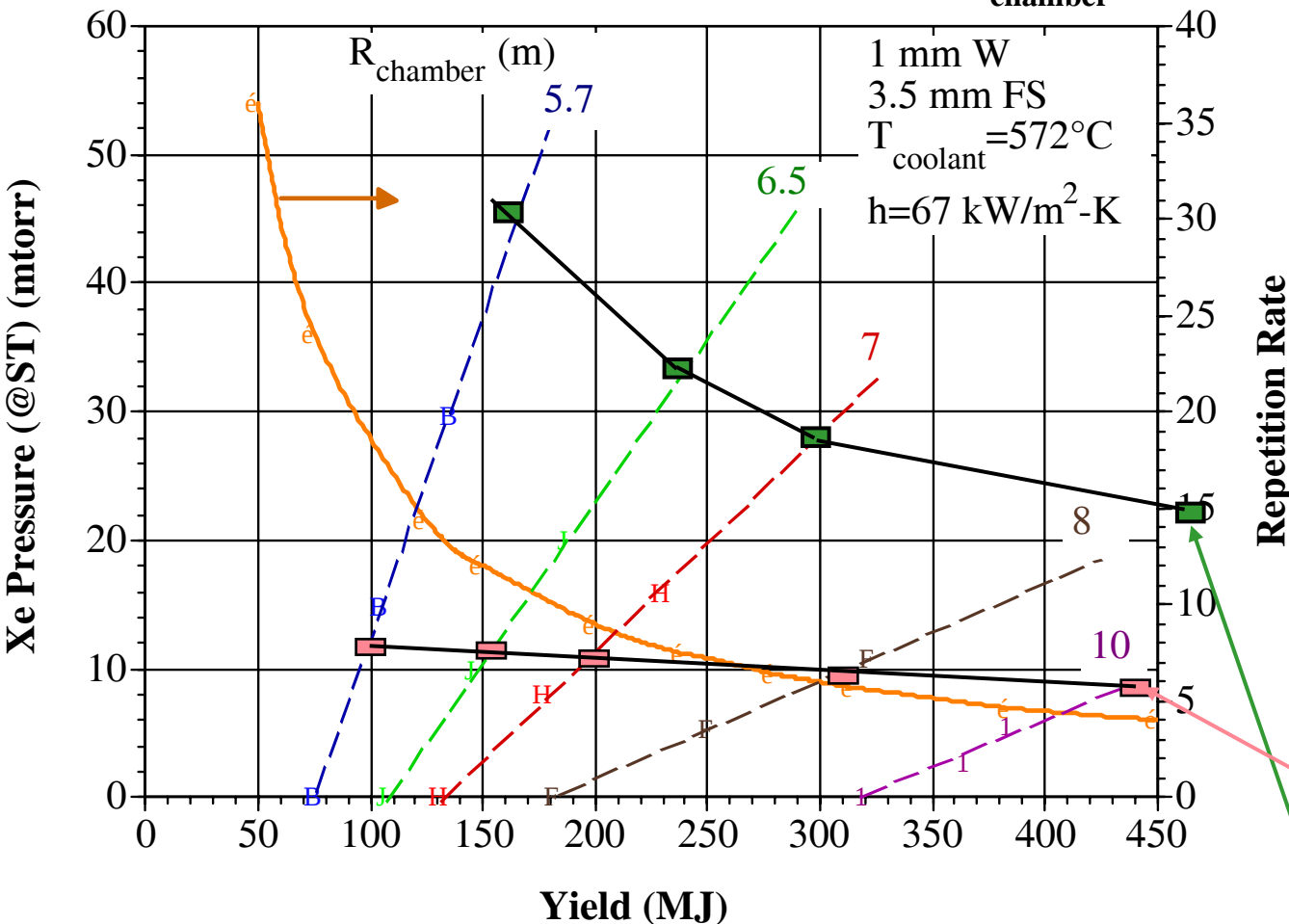
- Must be integrated with chamber system modeling for consistent overall blanket and armor design parameters
- For given IFE conditions and chamber parameters, set maximum possible δ_W (to minimize cyclic ΔT_{FS} and FS T_{max} and provide lifetime margin) that would accommodate:
 - maximum allowable T_W
 - fabrication

Procedure for Example Parametric Armor Analysis

- Utilize consistent parameters from steady state parametric study of example blanket/FW/power cycle configuration (FS/Li/Brayton Cycle)
 - Maximum coolant temperature in FW ~ 572°C
- 1-mm W armor over 3.5-mm FS assumed for analysis
 - maintain cyclic $\Delta T_{FS} < \sim 20^\circ \text{C}$ for example cases
 - also applicable for higher energy density cases as increasing the W thickness in the range of $\sim 1 \text{ mm}$ has only a $\sim 10^\circ \text{C}$ effect on the max. T_W
 - could be regarded as a mid-life or end of life scenario also
- For given fusion power from blanket analysis, calculate combination of yield, chamber radius and protective gas density which would maintain assumed maximum W armor temperature limit
 - Not clear which chamber gas (if any) to use; Xe assumed for example case
 - Gas attenuation estimated from BUCKY results with different chamber gas density
 - Reduction in photon/burn ion/debris ion of 9%/1%/29% for 10mtorr Xe and $R=6.5 \text{ m}$
 - Reduction of 16%/2%/48% for 20mtorr Xe and $R=6.5 \text{ m}$
 - Conservative assumption: shift ion energy spectrum correspondingly
 - Heat in gas reradiated to surface over time 300-700 μs

Example Results of Armor Parametric Analysis Illustrating Combination of Xe Chamber Pressure, Yield and Chamber Size to Maintain W Armor Within 2400°C for a Fusion Power of 1800 MW

Required P_{Xe} as a Function of Yield to Maintain $T_{W,max} < 2400^{\circ}C$
for 1800 MW Fusion Power and Different $R_{chamber}$



- W temperature limit of 2400°C assumed for illustration purposes
- Actual limit based results of ongoing experimental and modeling armor R&D effort

Example target survival constraints based on allowable q'' (including 0.25 W/cm² radiation from wall) to reach DT triple point for assumed 16 K, 400 m/s target and 4000 K Xe in chamber:

- Baseline target
- Insulated target (with 100μm 10% dense foam)



- Other requirements such as pumping need to be considered when setting chamber gas and pressure

Conclusions

- **The HAPL Program Aims at Developing a New Energy Source: IFE Based on Lasers, Direct Drive Targets and Solid Wall Chambers**
- **The Path to Develop Laser Fusion Energy Envisions 3 Phases**
 - Basic fusion science & technology
 - Validate science & technology
 - Engineering test facility
- **HAPL Phase I Effort Proceeding Well**
 - R&D on specific components focused on solving major issues
 - Interfaces and requirements among components/systems
 - Integrated view to develop consistent parameters for the core of a laser IFE power plant

