



# Maintenance Scheme for Post-ITER Power Reactors

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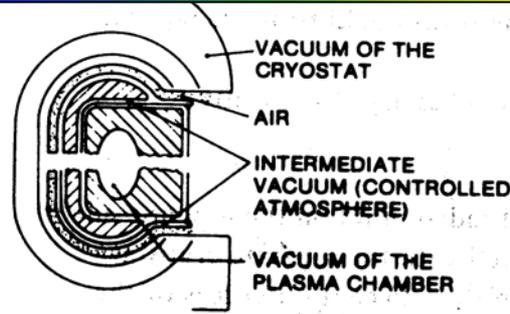


# Maintenance Related Issues

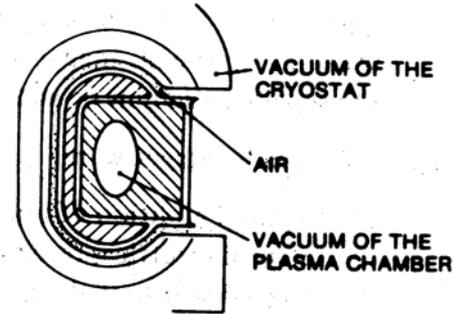
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**A maintenance issue inevitably includes a vacuum boundary topology issue and a PF coils positioning issue.**

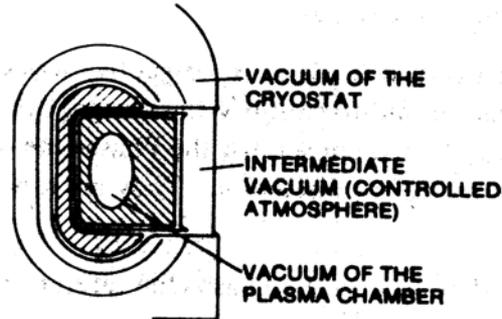
**Segmentation of Replaceable Components**



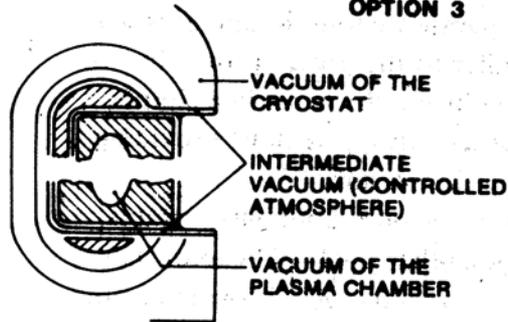
OPTION 1



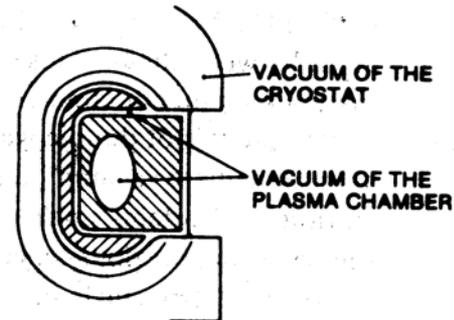
OPTION 2



OPTION 3



OPTION 4



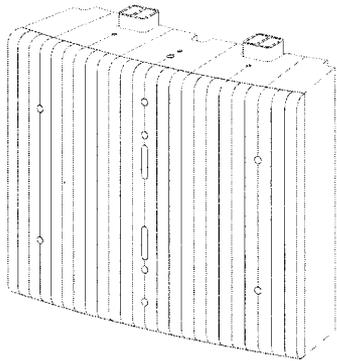
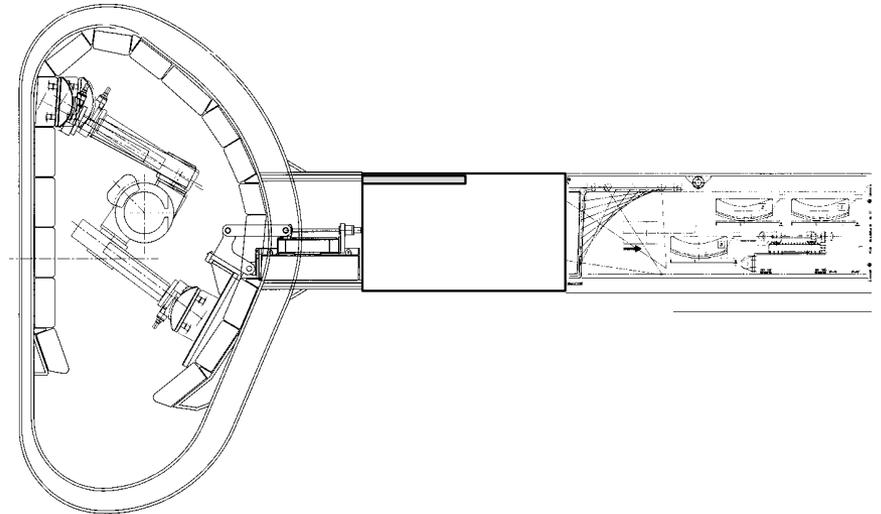
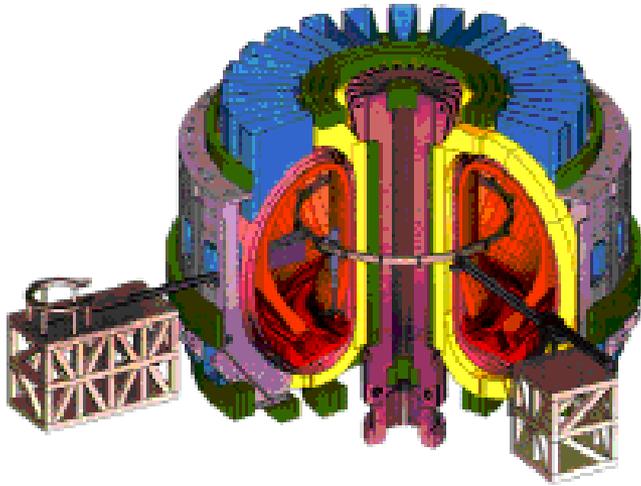
OPTION 5

## Supporting System of Power Core Components

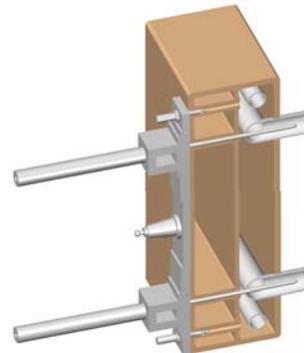


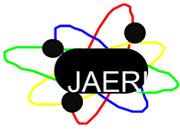
# Segmentation for In-Situ Maintenance (1)

## Small Module ( **Ship-in-bottle** )



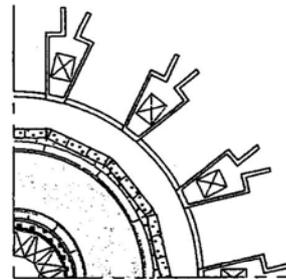
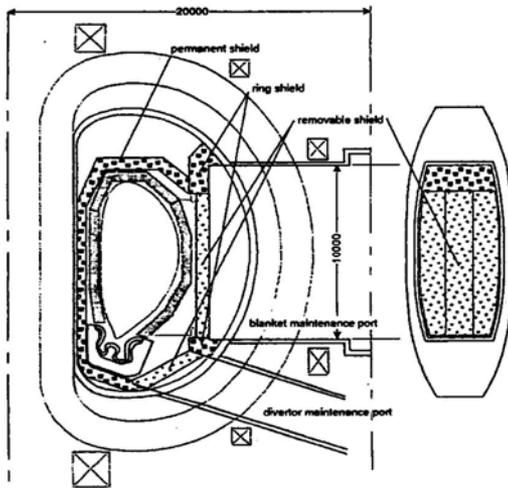
**4~5 tons**



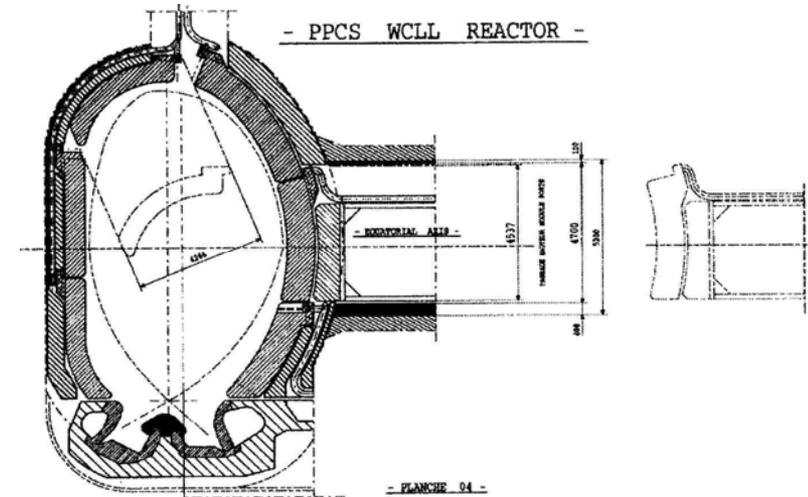


# Segmentation for In-Situ Maintenance (2)

## Large Module



- 負荷の分布に応じたブランケット交換が可能。
- 壁負荷の大きいアウトボードブランケットのみの交換が可能であり、かつ最も容易に交換できる。



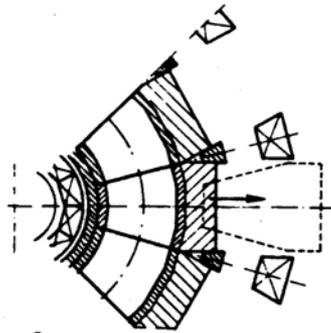
40~50 tons

**Reasonably moderate or Unsatisfactory half measures ?**

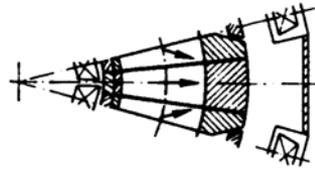


# Segmentation for Hot Cell Maintenance

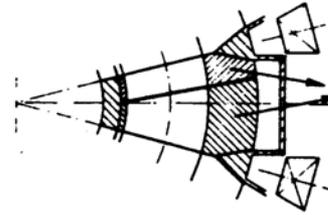
## Hot Cell Maintenance



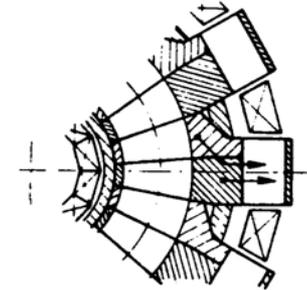
a  
INTOR ph.1



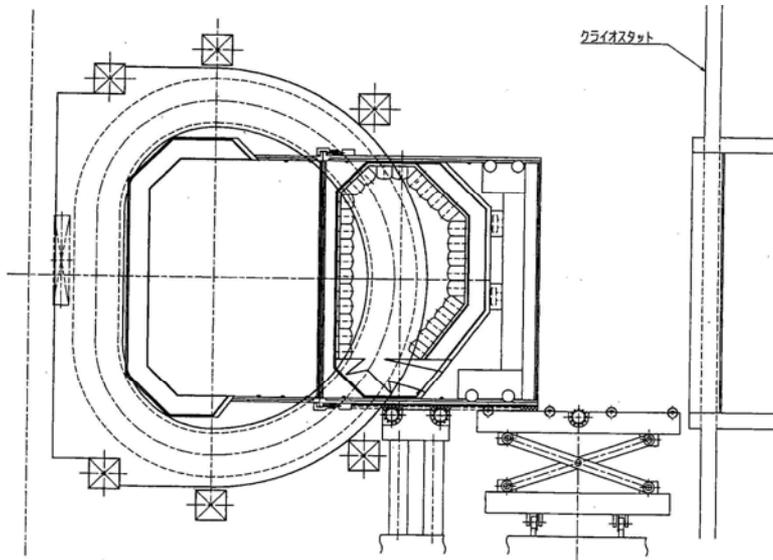
b  
MULTISEGMENTED SCHEME  
WITH 3 SECTORS PER PORT



c  
MULTISEGMENTED SCHEME  
WITH 2 SECTORS PER PORT  
(REMOVABLE BY CRISS-  
CROSSING) AND SEPARATE  
VACUUM CLOSURE

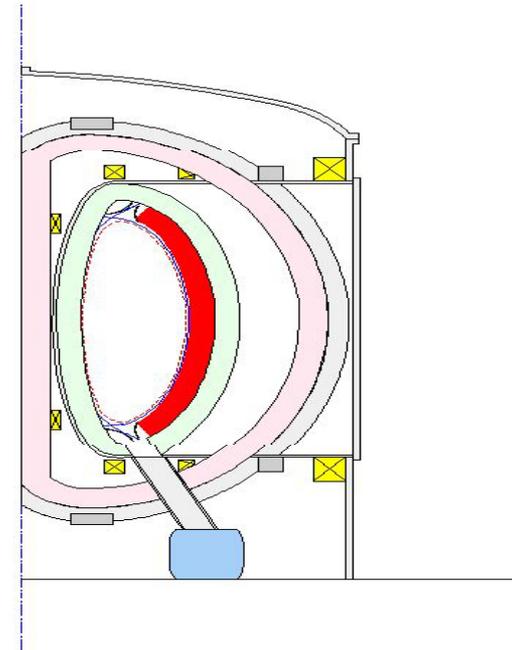
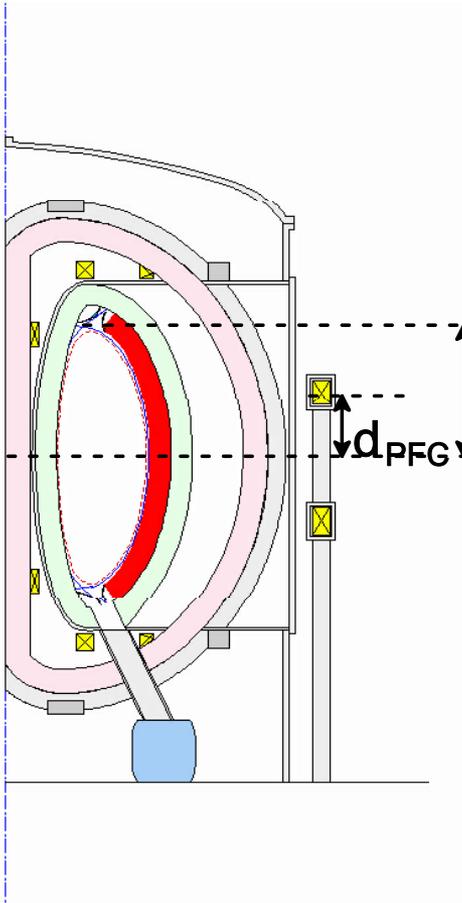


d  
MULTISEGMENTED SCHEME  
WITH 2 SECTORS PER PORT  
(WITH COMPOUND MOTION  
OF 1 SECTOR) AND SEPARATE  
VACUUM CLOSURE



**~300 tons**

## Plasma Shaping Control (Ellipticity)



$$K_{95} < \sim 2.0$$



# Maintainability vs. Plasma Performance

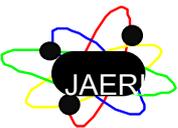
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## Three Possible Concepts

- (1) In-Situ Maintenance & Higher Elliptic Plasma**
- (2) Hot Cell Maintenance & Lower Elliptic Plasma**
- (3) Hot Cell Maintenance & Higher Elliptic Plasma  
(but Replaceable PFCs)**

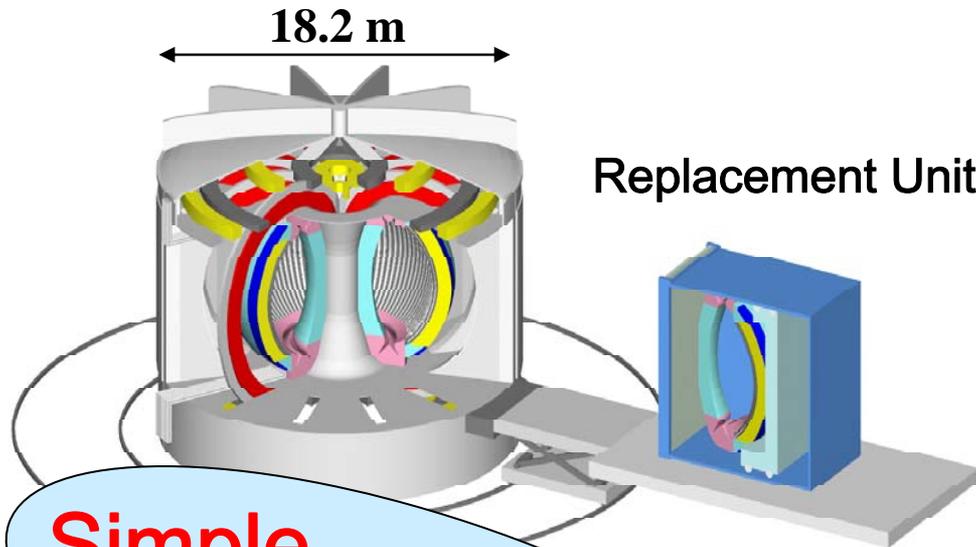
# Qualitative Comparison of Maintenance Approaches

(by L.M.Waganer)

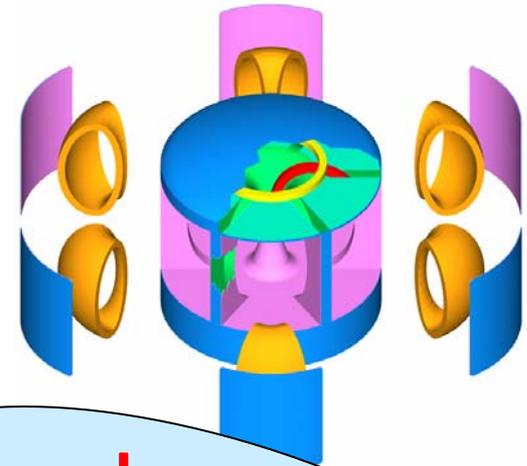


Criteria ( <b>Importance</b> )	In-Situ Maintenance	Hot Cell Maintenance
Maintenance Time <b>4</b>	1 (4)	4 (16)
Replacement Sector Reliability <b>4</b>	1 (4)	4 (16)
Building Cost <b>2</b>	4 (8)	3 (6)
Maintenance Equipment Cost <b>1</b>	4 (4)	3 (3)
Spare Equipment Cost <b>1</b>	4 (4)	2 (2)
Waste Volume <b>3</b>	4 (12)	2 (6)
Contamination Control <b>2</b>	0 (0)	4 (8)
Applicability to Scheduled and Unscheduled Maintenance <b>3</b>	1 (3)	4 (12)
<b>20</b>	<b>39/80</b>	<b>69/80</b>

# Hot Cell Maintenance Approach



**Simple  
Maintenance  
Scheme**



**Simple  
Vacuum  
Boundary**



# Conclusion

**What can we do?**

**Go back to the starting point.**

**Try to find a guide into tomorrow  
by taking lesson from the past.**

**温故知新**